

VERIFICATION REPORT INSTITUTE FOR ENVIRONMENT AND ENERGY CONSERVATION LTD

VERIFICATION OF THE INSTALLATION OF A NEW WASTE HEAT RECOVERY SYSTEM IN ALCHEVSK COKE PLANT, UKRAINE

FOURTH PERIODIC (01 JANUARY 2012 – 30 SEPTEMBER 2012)

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BUREAU VERITAS CERTIFICATION



Date of first issue: 08/11/2012	Organizational unit: Bureau Veritas Ce Holding SAS	rtification	
^{Client:} Institute for Environment and Energy Conservation	Client ref.: Vasyl Vovchak		
Summary: Bureau Veritas Certification has mad recovery system in Alchevsk Col Conservation, located in town Alchever version 03.1, on the basis of UNFC project operations, monitoring and r rules and modalities and the subsection country criteria.	ke Plant, Ukraine" project evsk, Lugansk region, Ukrai CCC criteria for the JI, as w eporting. UNFCCC criteria r	of Institute for En ne, and applying the rell as criteria given to efer to Article 6 of the	vironment and Energy methodology ACM0012 o provide for consistent e Kyoto Protocol, the JI
The verification scope is defined as a Entity of the monitored reductions in following three phases: i) desk revi- monitoring plan; ii) follow-up intervie issuance of the final verification of Verification Report & Opinion, was co-	n GHG emissions during de ew of the monitoring report ws with project stakeholders report and opinion. The o	fined verification perio against project desig s; iii) resolution of out verall verification, fro	od, and consisted of the in and the baseline and standing issues and the om Contract Review to
The first output of the verification Actions Requests (CL, CAR and FAR			ons Requests, Forward
In summary, Bureau Veritas Certifica Installed equipment being essenti appropriately. The monitoring system GHG emission reduction is calculate tonnes of CO2 equivalent for the mon	al for generating emission n is in place and the project ed without material misstate	n reduction runs reli t is generating GHG e ments, and the ERUs	iably and is calibrated mission reductions. The
Our opinion relates to the project's related to the approved project base			
Report No.: Subject CUKRAINE-ver/0585/2012	Group:		
Project title: "Installation of a new waste system in Alchevsk Coke Plant, I			
Work carried out by: Rostislav Topchiy – Team Leade Vitaliy Minyaylo – Team Membe Elena Mazlova – Team Member,	r, Verifier		
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Ivan Sokolov – Operational Mang	ger Holding SAS L	imited distribution	
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1 INTRODUCTION

Institute for Environment and Energy Conservation has commissioned Bureau Veritas Certification to verify the emissions reductions of its JI project "Installation of a new waste heat recovery system in Alchevsk Coke Plant, Ukraine" (hereafter called "the project") at town Alchevsk, Lugansk region, Ukraine.

This report summarizes the findings of the verification of the project, performed on the basis of UNFCCC criteria, as well as criteria given to provide for consistent project operations, monitoring and reporting.

1.1 Objective

Verification is the periodic independent review and ex post determination by the Accredited Independent Entity of the monitored reductions in GHG emissions during defined verification period.

The objective of verification can be divided in Initial Verification and Periodic Verification.

UNFCCC criteria refer to Article 6 of the Kyoto Protocol, the JI rules and modalities and the subsequent decisions by the JI Supervisory Committee, as well as the host country criteria.

1.2 Scope

The verification scope is defined as an independent and objective review of the project design document, the project's baseline study, monitoring plan and monitoring report, and other relevant documents. The information in these documents is reviewed against Kyoto Protocol requirements, UNFCCC rules and associated interpretations.

The verification is not meant to provide any consulting towards the Client. However, stated requests for clarifications and/or corrective actions may provide input for improvement of the project monitoring towards reductions in the GHG emissions.

1.3 Verification Team

The verification team consists of the following personnel:

Topchiy Rostislav

Bureau Veritas Certification Team Leader, Climate Change Lead Verifier

Minyaylo Vitaliy Bureau Veritas Certification, Team Member, Climate Change Verifier

Elena Mazlova

Bureau Veritas Certification, Team Member, Technical Specialist



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This verification report was reviewed by:

Ivan Sokolov Bureau Veritas Certification, Internal Technical Reviewer

Oleg Papu Bureau Veritas Certification, Technical expert

2 METHODOLOGY

The overall verification, from Contract Review to Verification Report & Opinion, was conducted using Bureau Veritas Certification internal procedures.

In order to ensure transparency, a verification protocol was customized for the project, according to the version 01 of the Joint Implementation Determination and Verification Manual, issued by the Joint Implementation Supervisory Committee at its 19 meeting on 04/12/2009. The protocol shows, in a transparent manner, criteria (requirements), means of verification and the results from verifying the identified criteria. The verification protocol serves the following purposes:

- It organizes, details and clarifies the requirements a JI project is expected to meet;
- It ensures a transparent verification process where the verifier will document how a particular requirement has been verified and the result of the verification.

The completed verification protocol is enclosed in Appendix A to this report.

2.1 Review of Documents

The Monitoring Report (MR) submitted by "Institute for Environment and Energy Conservation" and additional background documents related to the project design and baseline, i.e. country Law, Project Design Document (PDD), Approved CDM methodology and/or Guidance on criteria for baseline setting and monitoring, Host party criteria, Kyoto Protocol, Clarifications on Verification requirements to be checked by an Accredited Independent Entity were reviewed.

The verification findings presented in this report relate to the:

- Annual Monitoring report for the period 01/01/2012 - 30/09/2012 version 01 dated 15/10/2012 and Annual Monitoring report for the period 01/01/2012 - 30/09/2012 version 02 dated 05/11/2012;

- Project as described in the determined PDD.



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2.2 Follow-up Interviews

On 25/10/2012 Bureau Veritas Certification performed on-site interviews with project stakeholders to confirm selected information and to resolve issues identified in the document review. Representatives of "Institute for Environment and Energy Conservation" and PJSC "ALCHEVSK BY-PRODUCT COKE PLANT" (PJSC "ALCHEVSKKOKS") were interviewed during site visit (see References for the list of interviewed persons). The main topics of the interviews are summarized in Table 1.

Interviewed organization	Interview topics
PJSC "ALCHEVSKKOKS"	 Organizational structure. Responsibilities and authorities. Training of personnel. Quality management procedures and technology. Implementation of equipment (records). Metering equipment control. Metering record keeping system, database.
Institute for Environment and Energy Conservation	 Baseline methodology. Monitoring plan. Monitoring report. Deviations from PDD.

2.3 Resolution of Clarification, Corrective and Forward Action Requests

The objective of this phase of the verification is to raise the requests for corrective actions and clarification and any other outstanding issues that needed to be clarified for Bureau Veritas Certification positive conclusion on the GHG emission reduction calculation.

If the Verification Team, in assessing the monitoring report and supporting documents, identifies issues that need to be corrected, clarified or improved with regard to the monitoring requirements, it should raise these issues and inform the project participants of these issues in the form of:

(a) Corrective action request (CAR), requesting the project participants to correct a mistake that is not in accordance with the monitoring plan;

(b) Clarification request (CL), requesting the project participants to provide additional information for the Verification Team to assess compliance with the monitoring plan;



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(c) Forward action request (FAR), informing the project participants of an issue, relating to the monitoring that needs to be reviewed during the next verification period.

The Verification Team will make an objective assessment as to whether the actions taken by the project participants, if any, satisfactorily resolve the issues raised, if any, and should conclude its findings of the verification.

To guarantee the transparency of the verification process, the concerns raised are documented in more detail in the Verification Protocol in Appendix A.

3 VERIFICATION CONCLUSIONS

In the following sections, the conclusions of the verification are stated.

The findings from the desk review of the original monitoring documents and the findings from interviews during the follow up visit are described in the Verification Protocol in Appendix A.

The Clarification, Corrective and Forward Action Requests are stated, where applicable, in the following sections and are further documented in the Verification Protocol in Appendix A. The verification of the Project resulted in 04 Corrective Action Requests.

The number between brackets at the end of each section corresponds to the DVM paragraph (see references).

3.1 Remaining issues and FARs from previous verifications

Remaining issues and FARs from previous verification are absent.

3.2 **Project approval by Parties involved (90-91)**

Written project approval by Japan and Ukraine has been issued by the DFP of that Party when submitting the first verification report to the secretariat for publication in accordance with paragraph 38 of the JI guidelines, at the latest.

The abovementioned written approval is unconditional.

3.3 **Project implementation (92-93)**

The JI project at PJSC "ALCHEVSKKOKS", Lugansk Region, Ukraine envisaged implementation of a new waste heat recovery system based on installation of Coke Dry Quenching facility (CDQ facility), 75 t/h highlyefficient boiler firing coke-oven gas (COG) and blast-furnace gas (BFG)



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and also installation of 9,13 MWe captive electricity generator together with steam turbine.

Before the project implementation PJSC "ALCHEVSKKOKS" was using conventional Coke Wet Quenching (CWQ) technology at batteries 5, 6, 7, 8 and 9-bis for coke quenching. In 2006 the coke battery 10-bis was launched in order to increase manufacturing capacity of the Plant. Additional coke battery 10-bis required installation of other quenching facility. In order to upgrade coke production technology to produce high quality coke the management of PJSC "ALCHEVSKKOKS" decided to install the CDQ facility. CDQ facility was set up to quench coke from battery 10-bis and partly from 9-bis. In comparison with CWQ technology, the CDQ technology has such major advantages: it is environmentally capable and more energy efficient.

Project implementation leads to greenhouse gas (GHG) emission reductions. Emission reductions are achieved due to (1) displacement of natural gas consumption that would have been burnt at the steam generators according to the baseline of the project, (2) displacement of grid electricity consumption by installation of captive electricity generator for own electricity production and (3) reduction of coke input per unit of pig iron production at the blast furnaces of Alchevsk Iron and Steel Works (AISW), by producing high-quality coke at CDQ facility.

According to the Project Design Document (PDD) – version 7 from 22/12/2009, the project envisaged the following basic stages of project implementation:

- Stage 1: Installation of CDQ facility (35 t/h of dry coke output x 3 boilers);
- Stage 2: Installation of steam generator firing BFG and COG (75 t/h of steam output);
- Stage F: Installation of 9,13 MWe captive electricity generator.

Stage 1 was completed on 30th of September 2007.

Stage 2 was completed in the beginning of year 2011.

Stage F was completed in the beginning of October 2011.

The delay in project implementation plan was caused by financial and other factors such as construction delay etc.

According to PDD version 07, emission reductions during period from 01/01/2012 till 30/09/2012 were expected 190 301 tonnes of CO₂ equivalent. According Monitoring Report version 02 emission reductions achieved are 162 991 tonnes of CO₂ equivalent.



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The project deviation in comparison with the PDD occurred regarding steam transportation method to the grid of the plant. In PDD it was envisaged that the total volumes of steam will be transported to the grid of the plant with high pressure of 40 atm, enthalpy = 790 kcal/kg, but actually during the period of 01/01/2012 - 30/09/2012 some portions of steam was transported with low pressure of 6 atm, enthalpy = 685 kcal/kg.

Also the level emission reductions from dry coke consumption at the blast furnaces of AISW was calculated (in PDD) based on estimated volumes of dry coke consumption and coke quality indicators. So when emission reductions from dry coke consumption were calculated (in the monitoring report) in accordance with actual data, a decrease of actual emission reductions from dry coke consumption was observed.

Together with this, discrepancy occurred regarding historical operation hours. The value of 8640 hours was identified at the stage of PDD development by taking into account special coefficient of installed capacity for operation hours (was estimated at the level of 1,39%). So basically the actual value of 8760 hours was divided by 1,0139 to show (in PDD) that theoretically some insignificant delays of the CDQ facility and of the plant in general, could occur. Also, taking into account that the year 2012 is a Leap Year, for the period of 01/01/2012 - 30/09/2012, historical operation hours and CDQ facility operation hours are equal to 6576.

In addition to that, because it is more accurate when the coke quality indicators are calculated based on actual coke consumption volumes (in the reporting month), the special formula to calculate weighted average for each of the coke quality indicator is now included to the monitoring report (see Annex 1). This can be considered as an additional insignificant deviation in comparison with the monitoring plan in PDD.

Also, during this monitoring period the carbon emission factor for electricity consumption is based on the most recent officially approved national emission factor in accordance with Order of the National Environmental Investment Agency of Ukraine (NEIA) № 75 dated 12/05/2011 regarding approval of specific indicators of carbon dioxide emissions for the year 2011.

The project leads to increase of energy efficiency, which reduces consumption of fuel and energy resources per output unit, and improvement of the environment due to introduction of state-of-art equipment with environmentally friendly technologies.

In conventional CWQ technology, the sensible heat of the hot coke from the coke-making process is emitted into the atmosphere in the form of steam during quenching. Also CWQ is a source of dust pollution to the



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surroundings. Hence, CDQ facility reduces noxious emissions of air pollutants such as nitrogen oxides (NOx), carbon monoxides (CO), sulfur dioxides (SO₂). CDQ technology also leads to a decrease of sewage waters, and therefore of dust, carbon oxides, ammonia, hydrogen sulfide, phenol, cyanic hydrogen emissions which would have been emitted during CWQ facility operation. In addition, the reduction of coke consumption at the blast furnaces contributes to reduction of harmful substances.

3.4 Compliance of the monitoring plan with the monitoring methodology (94-98)

The monitoring occurred in accordance with the monitoring plan included in the PDD regarding which the determination has been deemed final and is so listed on the UNFCCC JI website.

For calculating the emission reductions, key factors, such as fraction of total heat generated by the project activity using waste energy, total amount of electricity generated in the project activity, amount of electricity self-consumed by CDQ, average amount of electricity generated in the most recent three years prior to the project activity, CDQ system operation hours, average operating hours of existing captive power generators in the most recent three years prior to the project activity, the CO_2 emission factor for the electricity source, national electricity grid, displaced due to the project activity, output/intermediate energy that can be theoretically produced, to be determined on the basis of maximum recoverable energy from the Waste Energy Carrying Medium (WECM), which would have been released (or WECM would have been flared or energy content of WECM would have been wasted) in the absence of JI project activity, amount of steam generated in CDQ boiler in the project activity, specific enthalpy of steam generated in CDQ boiler in the project activity, specific enthalpy of feed water in CDQ boiler in the project activity, the CO_2 emission factor per unit of energy of natural gas in the baseline used in the existing boiler used by PJSC "ALCHEVSKKOKS" in absence of the project activity, efficiency of the existing boiler that would have supplied heat to PJSC "ALCHEVSKKOKS" in the absence of the of total heat project activity. fraction that is used bv PJSC "ALCHEVSKKOKS" in the project that in absence of the project activity would have been supplied by the existing boiler, increased pig iron production due to dry coke input in a blast furnace, decreased coke consumption due to dry coke input in a blast furnace, index for coke hardness of coke produced in the baseline activity, index for reduced coke abrasion for coke produced in the baseline activity, index for reduced coke faction content over 80mm for coke produced the baseline activity, total volume of coke consumed at blast furnaces, index for coke hardness of coke produced in the project activity, index for reduced coke abrasion for coke produced in the project activity, index for reduced coke fraction content over 80mm for coke produced in the project activity, influencing



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the baseline emissions and the activity level of the project and the emissions as well as risks associated with the project were taken into account, as appropriate.

The monitoring equipment used for baseline and project emission calculation is present in the Annex 2 of Monitoring Report.

The Management and Operational System supporting GHG emission monitoring is a part of the company's Quality Management System certified to ДСТУ ISO 9001:2009 (ISO 9001:2008).

The procedures of receiving data for monitoring and responsibility for its realization at PJSC "ALCHEVSKKOKS" are regulated by the normative documents of PJSC "ALCHEVSKKOKS" and by the "Guiding Meteorological Instructions" which are developed in accordance with \square CTY ISO 9001:2009 (ISO 9001:2008).

Data are collected and stored in electronic database and in paper format. The data is reported in the monthly report of PJSC "ALCHEVSKKOKS" which are compiled into an annual monitoring report for verification process.

The Chief Metrological Specialists of PJSC "ALCHEVSKKOKS" is in charge of maintenance of the facility and monitoring equipment as well as of their accuracy. In case of defect, discovered in the monitoring equipment, the actions of the staff are determined in Guiding Metrological Instructions. The measurements are conducted constantly in accordance with national standards.

All measuring equipment is included in the verification schedule and verified with established periodicity. According to the schedule of verification, all devices are in satisfactory condition.

The documented instructions to operate the facilities are stored at the working places.

Monitoring Report provide sufficient information about the elements of the system related to assigning roles, responsibilities and authorities for implementation and maintenance of monitoring procedures including control of data. The verification team confirms effectiveness of this management system. The personnel responsible for monitoring are trained in an appropriate manner.

Data sources used for calculating emission reductions or enhancements of net removals, such as (plant records, Statistics of PJSC "ALCHEVSKKOKS", Order of the National Environmental Investment Agency of Ukraine (NEIA) № 75 dated 12/05/2011 regarding approval of



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specific indicators of carbon dioxide emissions for the year 2011, Management Directive, USSR Ministry of Ferrous Metallurgy, 1996 IPCC Guidelines for National Greenhouse Inventories) are clearly identified, reliable and transparent.

Emission factors, including default emission factors, are selected by carefully balancing accuracy and reasonableness, and appropriately justified of the choice.

The calculation of emission reductions is based on conservative assumptions and the most plausible scenarios in a transparent manner.

The identified areas of concern as to Compliance of the monitoring plan with the monitoring methodology, project participants response and BV Certification's conclusion are described in Appendix A Table 2 (refer to CAR 01, CAR 02, CAR 03).

3.5 Revision of monitoring plan (99-100)

Not applicable.

3.6 Data management (101)

The data and their sources, provided in monitoring report, are clearly identified, reliable and transparent.

The monitoring at PJSC "ALCHEVSKKOKS" and AISW is conducted on monthly basis according to monitoring plan.

The monitoring process at PJSC "ALCHEVSKKOKS" and AISW is under the competence of Monitoring equipment shops, Chief power-engineer departments and Facility operation departments. The monitoring was and is conducted on monthly basis according to monitoring plan described in PDD. Two operational managers at each plant are in charge for monitoring of all project indicators.

All initial data on parameters monitored is received from the monitoring equipment. The data and parameters monitored are measured, collected, and recorded with established frequency. All data are recorded in hard copies (log books, journals) and, partially, electronically in excel database. The data is then archived by the Monitoring equipment shops, Chief power-engineer departments and Facility operation departments at the both Plants after they are verified by controller and, finally, reported to the direction of both Plants. Approved initial data is then reported in the monthly reports of the PJSC "ALCHEVSKKOKS" and AISW.

After that, the project developer compiles monthly reports from both Plants into a monitoring report.



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The management of PJSC "ALCHEVSKKOKS" has organized appropriate staff training to operate the project equipment. Quality assurance and quality control training was conducted as well. Practical training programs will continue on-the-job during project operation.

The data and their sources, provided in monitoring report, are clearly identified, reliable and transparent.

The implementation of data collection procedures is in accordance with the monitoring plan, including the quality control and quality assurance procedures.

The function of the monitoring equipment, including its calibration status, is in order, but taking into account that the list of monitoring equipment was not in accordance with this monitoring period, the project developer has revised and updated it. The list of monitoring equipment is now in accordance with this specific monitoring period. Revision and update of the monitoring equipment was done by taking into account the following reasons:

1) some monitoring equipment were sent on scheduled or unscheduled verifications/calibrations and were replaced by another monitoring equipment (same type but other serial number);

2) some monitoring equipment were removed from the data accounting and data accounting was conducted on other equipment;

3) additional monitoring equipment was installed in order to monitor the same indicators;

4) after the monitoring equipment were removed from one accounting spot and after verifications/calibrations were conducted, the monitoring equipment were installed at the other accounting spot for data accounting; 5) monitoring equipment were changed on another and sent in order to conduct repairing works;

6) the list of monitoring equipment was improved in comparison with the list for the previous monitoring period by taking into account all inaccuracies that were made in the past.

All facts of monitoring equipment substitution are reflected in the internal journals of monitoring equipment substitution.

In case of having problems with certain monitoring equipment, the accounting system is organized in such way that allows double checking of all the data.

The evidence and records used for the monitoring are maintained in a traceable manner.



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The data collection and management system for the project is in accordance with the monitoring plan.

The identified areas of concern as to Data management, project participants response and BV Certification's conclusion are described in Appendix A Table 2 (refer to CAR 04).

3.7 Verification regarding programmes of activities (102-110)

Not applicable.

4 VERIFICATION OPINION

Bureau Veritas Certification has performed the 4 periodic verification of the project "Installation of a new waste heat recovery system in Alchevsk Coke Plant, Ukraine" Project in Ukraine, which applies the methodology ACM0012 version 03.1. The verification was performed on the basis of UNFCCC criteria and host country criteria and also on the criteria given to provide for consistent project operations, monitoring and reporting.

The verification consisted of the following three phases: i) desk review of the monitoring report against project design and the baseline and monitoring plan; ii) follow-up interviews with project stakeholders; iii) resolution of outstanding issues and the issuance of the final verification report and opinion.

The management of Institute for Environment and Energy Conservation is responsible for the preparation of the GHG emissions data and the reported GHG emissions reductions of the project on the basis set out within the project Monitoring Plan as per determined changes. The development and maintenance of records and reporting procedures in accordance with that plan, including the calculation and determination of GHG emission reductions from the project, is the responsibility of the management of the project.

The reasons of the difference between the prognostic estimation of emission reductions in the PDD and the actual emission reductions are explained in section 3 of Monitoring Report.

Bureau Veritas Certification verified the Project Monitoring Report version 02 for the reporting period as indicated below. Bureau Veritas Certification confirms that the project is implemented as per determined changes. Installed equipment being essential for generating emission reduction runs reliably and is calibrated appropriately. The monitoring system is in place and the project is generating GHG emission reductions.



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Bureau Veritas Certification can confirm that the GHG emission reduction is calculated without material misstatements. Our opinion relates to the project's GHG emissions and resulting GHG emissions reductions reported and related to the approved project baseline and monitoring, and its associated documents. Based on the information we have seen and evaluated, we confirm the following statement:

Reporting period: From 01/01/2012 to 30/09/2012

Baseline emissions		1 974 901	tonnes of CO2 equivalent.
Project emissions	:	1 811 910	tonnes of CO2 equivalent.
Emission Reductions	:	162 991	tonnes of CO2 equivalent.



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5 REFERENCES

Category 1 Documents:

Documents provided by Institute for Environment and Energy Conservation, of the company that relate directly to the GHG components of the project.

- /1/ Monitoring Report, version 01, dated 15 October 2012
- /2/ Monitoring Report, version 02, dated 05 November 2012
- /3/ Project Design Document, version 07, dated 22 December 2009
- /4/ Letter of Approval from National Environmental Investment Agency of Ukraine № 1588/23/7 dated 29/12/2009
- /5/ Approval of a JI project and authorization of participation under the Kyoto Protocol by the Government of Japan dated 07 September 2009
- /6/ Excel spreadsheet of the emission reductions calculation

Category 2 Documents:

Background documents related to the design and/or methodologies employed in the design or other reference documents.

Nº	Name of the document
1.	Conclusion comprehensive public examination of 25.08.2005 №1685 the project «Technical re-equipment of coke oven batteries №11-12 (complex coke battery №10-bis) «Alchevskkoks». State Enterprise «Luhansk regional office of the Ukrainian State Investment Expertise».
2.	Permit №4411200000-177 emissions of pollutants into the atmosphere from stationary sources (30.04.2010-30.04.2015).
3.	Permit №4411200000-177a Amendments to Permit № 4411200000-177 emissions of pollutants into the atmosphere from stationary sources (21.07.2011-21.07.2016).
4.	Permit №4411200000-177b amending the permit №4411200000-177 emissions of pollutants into the atmosphere from stationary sources (15.12.2011-15.12.2016).
5.	Report 2-TP air I quarter in 2012.
6.	Report 2-TP air II quarter in 2012.
7.	Report 2-TP air III quarter in 2012.



8.	Information. Producing and releasing steam YCFK for the I-III quarter 2012.
9.	Information. Power for the I-III quarter 2012.
10.	Information. Energy consumption in YCFK for the I-III quarter 2012.
11.	Information. Hours YCFK for the I-III quarter 2012.
12.	Information. Indicators of quality of coke (I quarter 2012).
13.	Information. Indicators of quality of coke (II quarter 2012).
14.	Information. Indicators of quality of coke (III quarter 2012).
15.	Technical report January 2012.
16.	Technical report February 2012.
17.	Technical report March 2012.
18.	Technical report April 2012.
19.	Technical report May 2012.
20.	Technical report June2012.
21.	Technical report July2012.
22.	Technical report August 2012.
23.	Technical report September 2012.
24.	Register. Daily statement of the turbine №3 SST-300.
25.	Passport № 06-884 Metran 100 DI 1160 №272545.
26.	Passport № 06-840 Metran 100 DI 1160 №272546.
27.	Passport № 06-893 Metran 100 VN DI 1161 №369048.
28.	Passport №06-1133 Metran-100-Ex-DD №279874.
29.	Passport №06-860 Metran-100-1442 DD №279562.
30.	Passport №06-1124 Metran-100-1450 DD №273636.



31.	Passport №06-1073 TSP-1088 №1133.
32.	Passport №06-1106 TSP-1088 №1130.
33.	Passport №06-916 MTM-400AD №1490.
34.	Passport №06-1004 TSMU-0198 №0706022.
35.	Passport №06-1008 TSM-1088 №024-88.
36.	Passport №06-1102 MTM-201D №2705.
37.	Passport №06-993 TSMU-0198 №0706021.
38.	Passport №06-1130 THAU-0198 №0706100.
39.	Passport №06-1131 MTM-400AD №2098.
40.	Passport №06-1003 MTM-400AD №2096.
41.	Passport №190 scales for weighing coke BF №3 №1217.
42.	Passport №191 scales for weighing coke BF №3 №1218.
43.	Passport №192 scales for weighing coke BF №4 №1221.
44.	Passport №193 scales for weighing coke BF №4 №1220.
45.	Passport №194 scales for weighing coke BF №5 №1219.
46.	Passport №195 scales for weighing coke BF №5 №1224.
47.	Passport №196 scales for weighing coke BF №1 №1222.
48.	Passport №197 scales for weighing coke BF №1 №1223.
49.	Passport. Scales №14134.
50.	Passport. Electricity meter LZQM 321.02.534 №917425.
51.	Passport. Electricity meter LZQM 321.02.534 №648648.
52.	Passport. Electricity meter LZQM 411.05.534 №67865.
53.	Report of 19.04.2012 on internal audit of quality management system. Coke plant №3.



54.	Protocol №197 of 20.08.2012 meeting of the commission on testing of the safety.
55.	Protocol №252 of 21.08.2012 meeting of the commission on testing of the safety.
56.	Protocol №253 of 21.08.2012 meeting of the commission on testing of the safety.
57.	Protocol №254 of 21.08.2012 meeting of the commission on testing of the safety.
58.	Protocol №255 of 20.08.2012 meeting of the commission on testing of the safety.
59.	Certificate №705 Sidorenko N.A The operator of control panel УСТК.
60.	Certificate №784 Nesterenko A.S The operator of control panel УСТК.
61.	Certificate №36051 on the right works with high risk Drovalov R.Y Boilers machinist.
62.	Certificate №36053 on the right works with high risk Vishnevsky O.P Boilers machinist.
63.	Certificate №36052 on the right works with high risk Samylov O.V Boilers machinist.
64.	Certificate №34877 on the right works with high risk Yemchenko I.O Boilers machinist.
65.	Certificate №34873 on the right works with high risk Homova O.I Boilers machinist.
66.	Certificate №34869 on the right works with high risk Ishchenko N.M Boilers machinist.
67.	Certificate №34871 on the right works with high risk Savelieva S.V. Boilers machinist.
68.	Certificate №34872 on the right works with high risk Chernyatina L.Y Boilers machinist.
69.	Certificate №34878 on the right works with high risk Gamula A.A Boilers



	machinist.
70.	Certificate №34874 on the right works with high risk Kistanova I.I Boilers machinist.
71.	Certificate №34870 on the right works with high risk Sorokliviy R.V Boilers machinist.
72.	Certificate №36056 on the right works with high risk Polishchuk N.V Boilers machinist.
73.	Photo. Turbogenerator unit Siemens SST-300.



VERIFICATION REPORT

Persons interviewed:

List persons interviewed during the verification or persons that contributed with other information that are not included in the documents listed above.

notou	
/1/	Kovkin K.A Member of Alchevsk City Council
/2/	Danilov A.B Chief Engineer of PJSC "ALCHEVSKKOKS"
/3/	Soloviev M. A. – Head of production and technical department of PJSC "ALCHEVSKKOKS"
/4/	Pyankov V.I. – Head of Quality control department of PJSC "ALCHEVSKKOKS"
/5/	Zhuchenko V.A Head of environment protection department of PJSC "ALCHEVSKKOKS"
/6/	Falchenko S.O Chief power engineer of PJSC "ALCHEVSKKOKS"
/7/	Vatulin F.V Head of control measurement device shop of PJSC "ALCHEVSKKOKS"
/8/	Boychuk V.M Head of energy-saving bureau of PJSC "ALCHEVSKKOKS"
/9/	Mohulenko A.G. – power engineer of coke shop #3 of PJSC "ALCHEVSKKOKS"
/10/	Shevchuk V.V Deputy Head of heat and power workshop of PJSC "ALCHEVSKKOKS"
/11/	Yevtushenko K.U. – Engineer of production and technical department of PJSC "ALCHEVSKKOKS"
/12/	Khakimzyanov Shamil – Consultant of "Institute for Environment and Energy Conservation"



VERIFICATION REPORT

APPENDIX A: "INSTALLATION OF A NEW WASTE HEAT RECOVERY SYSTEM IN ALCHEVSK COKE PLANT, UKRAINE" VERIFICATION PROTOCOL

DVM Paragrap h	Check Item	Initial finding	Draft Conclusion	Final Conclusion
Project app	provals by Parties involved			
90	Has the DFPs of at least one Party involved, other than the host Party, issued a written project approval when submitting the first verification report to the secretariat for publication in accordance with paragraph 38 of the JI guidelines, at the latest?	report to the secretariat for publication in accordance with paragraph 38 of the JI guidelines.	OK	ОК
91	Are all the written project approvals by Parties involved unconditional?	Yes, all the written project approvals by Parties involved are unconditional.	OK	OK
Project imp	lementation			
92	Has the project been implemented in accordance with the PDD regarding which the determination has been deemed final and is so listed on the UNFCCC JI website?		OK	OK
		Stage 1 was completed on 30th of September 2007. Stage 2 was completed in the beginning of year 2011.		
		Stage F was completed in the beginning of October		



DVM Paragrap h	Check Item	Initial finding	Draft Conclusion	Final Conclusion
		2011. The delay in project implementation plan was caused by financial and other factors such as construction		
		delay etc.		
93	What is the status of operation of the project during the monitoring period?	Monitoring report indicated the current status of the project activity implementation. Based on provided materials, there is known that all project equipments were operational in the reporting period.	OK	OK
	with monitoring plan			
94	Did the monitoring occur in accordance with the monitoring plan included in the PDD regarding which the determination has been deemed final and is so listed on the UNFCCC JI website?	Yes, monitoring occurs in accordance with the monitoring plan included in the PDD regarding which the determination has been deemed final and verified changes and is so listed on the UNFCCC JI website.	ОК	ОК
95 (a)	For calculating the emission reductions or enhancements of net removals, were key factors, e.g. those listed in 23 (b) (i)-(vii) above, influencing the baseline emissions or net removals and the activity level of the project and the emissions or removals as well as risks associated with the project	All key factors influencing the baseline emissions or net removals and the activity level of the project and the emissions or removals as well as risks associated with the project were taken into account, as appropriate for calculating the emission reductions or enhancements of net removals.		
	taken into account, as appropriate?	CAR 01. Please, include in section 8 exact values of emission reductions which were envisaged in the PDD for this specific monitoring period.	CAR 01	ОК
95 (b)	Are data sources used for calculating emission reductions or enhancements of net removals clearly identified, reliable and	The monitoring at PJSC "ALCHEVSKKOKS" and AISW is conducted on monthly basis according to monitoring plan.	OK	ОК

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DVM Paragrap	Check Item	Initial finding	Draft Conclusion	Final Conclusion
h	transparent?	The monitoring process at PJSC "ALCHEVSKKOKS" and AISW is under the competence of Monitoring equipment shops, Chief power-engineer departments and Facility operation departments. The monitoring was and is conducted on monthly basis according to monitoring plan described in PDD. Two operational managers at each plant are in charge for monitoring of all project indicators. All initial data on parameters monitored is received from the monitoring equipment. The data and		Conclusion
		parameters monitored are measured, collected, and recorded with established frequency. All data are recorded in hard copies (log books, journals) and, partially, electronically in excel database. The data is then archived by the Monitoring equipment shops, Chief power-engineer departments and Facility operation departments at the both Plants after they are verified by controller and, finally, reported to the direction of both Plants. Approved initial data is then reported in the monthly reports of the PJSC "ALCHEVSKKOKS" and AISW.		
95 (c)	Are emission factors, including def	After that, the project developer compiles monthly reports from both Plants into a monitoring report. ault Emission factors, including default emission factors, if	ОК	ОК
	emission factors, if used for calculating			



DVM Paragrap h	Check Item	Initial finding	Draft Conclusion	Final Conclusion
	emission reductions or enhancements of net removals, selected by carefully balancing accuracy and reasonableness, and appropriately justified of the choice?	enhancements of net removals, selected by carefully balancing accuracy and reasonableness, and appropriately justified of the choice.		
95 (d)	Is the calculation of emission reductions or enhancements of net removals based on conservative assumptions and the most plausible scenarios in a transparent manner?	The calculation of emission reductions is based on conservative assumptions and the most plausible scenarios in a transparent manner. As a result of documents revision, all data connected with estimation of emission reduction are consistent through the Monitoring report and excel spreadsheet with calculation.		
		CAR 02. There is an error in the monitoring report regarding numeration of formulas. Please, make necessary corrections.	CAR 02	ок
		CAR 03. Please, for more detailed identification, include information concerning name of the project and the reporting monitoring period in emission reduction excel calculation spreadsheet.	CAR 03	ОК
Applicable 1 96	to JI SSC projects only Is the relevant threshold to be classified as	N/a	N/a	N/a
90	JI SSC project not exceeded during the monitoring period on an annual average basis? If the threshold is exceeded, is the maximum emission reduction level estimated in the PDD for the JI SSC	IW/a	IN/a	IV/a

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DVM **Check Item** Initial finding Draft Final Paragrap Conclusion Conclusion h project or the bundle for the monitoring period determined? Applicable to bundled JI SSC projects only 97 (a) Has the composition of the bundle not N/a N/a N/a changed from that is stated in F-JI-SSCBUNDLE? If the determination was conducted on the 97 (b) N/a N/a N/a basis of an overall monitoring plan, have the project participants submitted a common monitoring report? If the monitoring is based on a monitoring 98 N/a N/a N/a plan that provides for overlapping monitoring periods, are the monitoring periods per component of the project clearly specified in the monitoring report? Do the monitoring periods not overlap with those for which verifications were already deemed final in the past? Revision of monitoring plan Applicable only if monitoring plan is revised by project participant Did the project participants provide an During this verification monitoring plan has not been N/a 99 (a) N/a appropriate justification for the proposed revised. revision? Does the proposed revision improve the 99 (b) N/a N/a N/a accuracy and/or applicability of information collected compared to the original without monitoring plan changing conformity with the relevant rules and



	VERI			
DVM Paragrap h	Check Item	Initial finding	Draft Conclusion	Final Conclusion
	regulations for the establishment of monitoring plans?			
Data mana	gement			
101 (a)	Is the implementation of data collection procedures in accordance with the monitoring plan, including the quality control and quality assurance procedures?	Procedures of data collection are implemented in compliance with the approved monitoring plan. Monitoring data of the project is monitored in compliance with scheduled frequency approved in the developed monitoring plan and monitoring procedure. Training logbook and results of operator training were presented to the verification team during the site visit. Position and roles of person in the GHG data management process are defined in the monitoring report and are implemented on-site.	OK	ОК
101 (b)	Is the function of the monitoring equipment, including its calibration status, is in order?	All monitoring equipments have calibration. It is calibrated with periodic frequency (passport states the calibration frequency for every device) according to the national regulations. During site visit verifiers received and reviewed passports and/or certificates on calibration of all measurement equipments.	OK	ОК
101 (c)	Are the evidence and records used for the monitoring maintained in a traceable manner?	Data collection is clearly defined in the monitoring report and is implemented on-site.	OK	ОК
101 (d)	Is the data collection and management system for the project in accordance with the monitoring plan?	The data collection and management system for the project is in accordance with the approved monitoring plan. Implementation of monitoring system was checked through site visit, and concluded that monitoring system is completely in accordance with the		



VERIFICATI	ON REPORT			B U R E A U VERITAS
DVM Paragrap h	Check Item	Initial finding	Draft Conclusion	Final Conclusion
		monitoring plan. This fact is also confirmed by the documents.		
		CAR 04. Please, provide more detailed information in the monitoring regarding the process collection and processing of monitoring data together with indicating responsible persons for this process.	CAR 04	ОК
Verificatio	n regarding programs of activities (addition	nal elements for assessment)		
102	Is any JPA that has not been added to the JI PoA not verified?	N/A	N/A	N/A
103	Is the verification based on the monitoring reports of all JPAs to be verified?	N/A	N/A	N/A
103	Does the verification ensure the accuracy and conservativeness of the emission reductions or enhancements of removals generated by each JPA?	N/A	N/A	N/A
104	Does the monitoring period not overlap with previous monitoring periods?	N/A	N/A	N/A
105	If the AIE learns of an erroneously included JPA, has the AIE informed the JISC of its findings in writing?	N/A	N/A	N/A
Applicable	to sample-based approach only			
106	Does the sampling plan prepared by the AIE: (a) Describe its sample selection, taking into account that: (i) For each verification that uses a	N/A	N/A	N/A



			VERITAS
DVM Paragrap h	Check Item	Initial finding Draft Conclusion	Final Conclusion
	 sample-based approach, the sample selection shall be sufficiently representative of the JPAs in the JI PoA such extrapolation to all JPAs identified for that verification is reasonable, taking into account differences among the characteristics of JPAs, such as: The types of JPAs; The complexity of the applicable technologies and/or measures used; The geographical location of each JPA; The amounts of expected emission reductions of the JPAs being verified; The number of JPAs for which emission reductions are being verified; The length of monitoring periods of the JPAs being verified; and The samples selected for prior verifications, if any? 		
107	Is the sampling plan ready for publication through the secretariat along with the verification report and supporting documentation?	N/A N/A	N/A
108	Has the AIE made site inspections of at least the square root of the number of total JPAs, rounded to the upper whole number? If the AIE makes no site	N/A N/A	N/A



DVM **Check Item** Initial finding Draft Final Conclusion Paragrap Conclusion h inspections or fewer site inspections than the square root of the number of total JPAs, rounded to the upper whole number, then does the AIE provide a reasonable explanation and justification? Is the sampling plan available for N/A 109 N/A N/A submission to the secretariat for the JISC.s ex ante assessment? (Optional) N/A 110 If the AIE learns of a fraudulently included N/A N/A JPA, a fraudulently monitored JPA or an inflated number of emission reductions claimed in a JI PoA, has the AIE informed the JISC of the fraud in writing?



VERIFICATION REPORT

Table 2 Resolution of Corrective Action and Clarification Requests

Draft report clarifications and corrective action requests by validation team	Ref. to checklist	Summary of project participant response	Verification team conclusion
	question in table 1		
CAR 01. Please, include in section 8 exact values of emission reductions which were envisaged in the PDD for this specific monitoring period.	95 (a)	Necessary information is now indicated. Please see modified monitoring report, section 8.	The MR has been corrected. CAR 01 is closed.
CAR 02. There is an error in the monitoring report regarding numeration of formulas. Please, make necessary corrections.	95 (d)	The numeration of formulas in the monitoring is indicated in a certain way to demonstrate, step-by-step, how the formulas are used in order to calculate emission reductions that are generated by the project. The numeration of formulas is correct.	Based on the explanation received, CAR 02 is closed.
CAR 03. Please, for more detailed identification, include information concerning name of the project and the reporting monitoring period in emission reduction excel calculation spreadsheet.	95 (d)	Information regarding name of the project and the monitoring period is now included. Please see modified emission reduction excel calculation spreadsheet.	The calculation spreadsheet has been corrected. CAR 03 is closed.



VERIFICATION REPORT			BUREAU VERITAS
CAR 04. Please, provide more detailed information in the monitoring regarding the process collection and processing of monitoring data together with indicating responsible persons for this process.	101 (d)	Necessary information concerning the process of data collection and responsible persons is now included. Please see modified monitoring report.	The MR has been corrected. CAR 04 is closed.