

# VERIFICATION REPORT

# CHEMGAS NITROUS OXIDE ABATEMENT PROJECT

Monitoring Period: 30 March 2012 to 3 December 2012

(ITL Project ID: RO1000486)

REPORT No. 2012-1719

REVISION NO. 01

**DET NORSKE VERITAS** 



# VERIFICATION REPORT

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Approved by Trine Kopperud	Organisational unit: DNV KEMA Energy & Sustainability Accredited Climate Change Servicess
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#### Summary:

DNV Climate Change Services AS (DNV) has performed the verification of the emission reductions reported for the Joint Implementation (track 1) project activity "Chemgas Nitrous Oxide Abatement Project" for the period 30 March 2012 to 3 December 2012.

In our opinion, the GHG emission reductions reported for the project in the monitoring report (Version 02.1) of 18 December 2012 are fairly stated and are accurate and free of material errors, omissions, or misstatements.

The GHG emission reductions were calculated correctly on the basis of the approved CDM monitoring methodology AM0034 (version 05.1.0) and the monitoring plan contained in the Project Design Document of 26 January 2012.

DNV Climate Change AS is able to verify that the emission reductions from the Joint Implementation (track 1) project activity "Chemgas Nitrous Oxide Abatement Project" during the period 30 March 2012 to 3 December 2012 amount to 286 492 tonnes of CO<sub>2</sub> equivalent.

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Table	of Content	Page
1	INTRODUCTION	1
1.1	Objective	1
1.2	Scope	1
1.3	Description of the Project Activity	1
1.4	Methodology for Determining Emission Reductions	2
2	METHODOLOGY	3
2.1	Review of Documentation	5
2.2	Site Visits	5
2.3	Closing out of verification findings	6
3	VERIFICATION FINDINGS	7
3.1	Remaining issues, CARs, FARs from determination	7
3.2	Project approval by parties included	8
3.3	Project implementation	8
3.4	Information (data and variables) provided in the monitoring report that is different from that stated in the registered PDD	9
3.5	Compliance of the monitoring plan with the monitoring methodology	9
3.6	Compliance of monitoring with monitoring plan	9
3.7	Assessment of Data and Calculation of emission reductions	17
3.7.1	Historical data and permitted operating conditions	17
3.7.2	Monitored data for baseline emissions within the project boundary	23
3.7.3	Monitored data for project emissions within the project boundary	28 28
3.7.4	Emission reduction	29
3.8	Quality of evidence to determine emission reductions	29
3.9	Management system and quality assurance	29
4	VERIFICATION STATEMENT	30
5	REFERENCES	31
5.1.1	Documentation provided by the project participants	31
5.1.2	Other project documents or documents used by DNV to verify the information provided by the project participants	33
5.1.3	Methodologies, tools and other guidance by the JI Supervisory	
- 1 <i>1</i>	Committee	33
5.1.4	Persons interviewed during the verification	33
Appen	dix A Corrective action requests, clarification requests and forward action req	uests



#### VERIFICATION REPORT

# **Abbreviations**

CAR Corrective Action Request CDM Clean Development Mechanism

CH<sub>4</sub> Methane

CL Clarification request CO<sub>2</sub> Carbon dioxide

CO<sub>2</sub>e Carbon dioxide equivalent

DNV Det Norske Veritas
ERU Emission reduction units
FAR Forward Action Request
GHG Greenhouse gas(es)

IPCC Intergovernmental Panel on Climate Change

JI Joint Implementation

JISC Joint Implementation Supervisory Committee

LoA Letter of approval N<sub>2</sub>O Nitrous oxide

PDD Project Design Document tCO<sub>2</sub>e Tonnes of CO<sub>2</sub> equivalents

UNFCCC United Nations Framework Convention on Climate Change

GWP Global Warming Potential



VERIFICATION REPORT

#### 1 INTRODUCTION

S.C. Chemgas Holding Corporation S.R.L. has commissioned DNV Climate Change Services AS (DNV) to carry out the verification of the emission reductions reported for the Joint Implementation (track 1) project activity "Chemgas Nitrous Oxide Abatement Project" (the project) in the period 30 March 2012 to 3 December 2012. This report contains the findings from the verification and a verification statement for the certified emission reductions.

# 1.1 Objective

Verification is the periodic independent review and *ex post* determination by an Accredited Independent Entity (AIE) of the monitored reductions in GHG emissions that have occurred as a result of a Joint Implementation (JI) project activity during a defined monitoring period.

The objective of this verification was to verify the emission reductions reported for the "Chemgas Nitrous Oxide Abatement Project" for the period 30 March 2012 to 3 December 2012.

DNV is an Independent Entity accredited by the Joint Implementation Supervisory Committee (JISC) for all sectoral scopes.

# 1.2 Scope

The scope of the verification is:

- To verify that actual monitoring systems and procedures are in compliance with the monitoring systems and procedures described in the monitoring plan.
- To evaluate the GHG emission reduction data and express a conclusion with a reasonable level of assurance about whether the reported GHG emission reduction data is free from material errors, omissions, or misstatement.
- To verify that reported GHG emission data is sufficiently supported by evidence.

The verification shall ensure that reported emission reductions are complete and accurate in order to be certified.

# 1.3 Description of the Project Activity

Project Parties: Romania (Host) and Sweden

Title of project activity: Chemgas Nitrous Oxide Abatement Project

ITL Project ID: ITL project number: RO1000486

CDM baseline and

monitoring methodology AM0034 (version 05.1.0)

Project Participants: S.C. Chemgas Holding Corporation S.R.L. from Romania

and MGM Carbon Portfolio, S.a.r.1. from Sweden

Location of the project activity: Ialomita Slobozia, Slobozia, Romania Project's crediting period: 30 March 2012 to 31 December 2012 Period verified in this verification: 30 March 2012 to 3 December 2012



#### VERIFICATION REPORT

# 1.4 Methodology for Determining Emission Reductions

The project applied a baseline and monitoring methodology approved for CDM projects, i.e. AM0034, version 05.1.0 "Catalytic reduction of N<sub>2</sub>O inside the ammonia burner of nitric acid plants" /31/.

The baseline emissions are to be determined by multiplying baseline emission factor  $(tN_2O/tHNO_3)$ , nitric acid production  $(tHNO_3)$  and the global warming potential of  $N_2O$  (GWP: 310). The baseline emission factor was determined from the data obtained during a baseline campaign before De- $N_2O$  catalyst was installed.

The project emission is determined similarly by multiplying project emission factor (tN<sub>2</sub>O/tHNO<sub>3</sub>), nitric acid production (tHNO<sub>3</sub>) and the global warming potential of N<sub>2</sub>O (GWP: 310). Project emission factor was determined from the data obtained during a project campaign after De-N<sub>2</sub>O catalyst was installed.

The amounts of  $N_2O$  emitted that are used to determine the baseline and project emission factors are the product of  $N_2O$  concentration (mg $N_2O/m^3$ ) and gas flow rate (m<sup>3</sup>/h) monitored at the tail gas line before and after the installation of De- $N_2O$  catalyst, respectively.

The emission reductions are calculated by using the following formula;

$$ER = (EF_{BL} - EF_P) * NAP *GWP_{N2O}$$
 (tCO<sub>2</sub>e)

where:

ER: Emission reductions of the project for the Project campaign (tCO<sub>2</sub>e)

NAP: Nitric acid production for the Project campaign (tHNO<sub>3</sub>). The maximum value

of NAP shall not exceed the design capacity.

EF<sub>BL</sub>: Baseline emissions factor  $(tN_2O/tHNO_3)$ 

EF<sub>P</sub>: Emissions factor used to calculate the emissions from this particular campaign

The average mass of  $N_2O$  baseline emissions per hour is estimated as product of the NCSG and VSG after applying statistical process as per the methodology requirements. The  $N_2O$  emissions per campaign are estimates product of  $N_2O$  emission per hour and the total number of complete hours of operation of the campaign using the following equation:

$$BE_{BC} = VSG_{BC} * NCSG_{BC} * 10^{-9} * OH_{BC}$$
 (tN<sub>2</sub>O)

The plant specific baseline emissions factor representing the average  $N_2O$  emissions per tonne of nitric acid over one full campaign is derived by dividing the total mass of  $N_2O$  emissions by the total output of 100% concentrated nitric acid for that period. The overall uncertainty of the monitoring system is determined and the measurement error is expressed as a percentage (*UNC*). The  $N_2O$  emission factor per tonne of nitric acid produced in the baseline period (EF<sub>BL</sub>) shall then be reduced by the estimated percentage error as follows:

$$EF_{BL} = (BE_{BC} / NAP_{BC})*(1 - UNC/100)$$
 (tN<sub>2</sub>O/tHNO<sub>3</sub>)

where:

EF<sub>BL</sub>: Baseline emissions factor  $(tN_2O/tHNO_3)$ 

 $BE_{BC}$ : Total N<sub>2</sub>O emissions during the baseline campaign (tN<sub>2</sub>O)



#### VERIFICATION REPORT

NCSG<sub>BC</sub>: Mean concentration of N<sub>2</sub>O in stack gas during the baseline campaign

 $(mgN_2O/m^3)$ 

OH<sub>BC</sub>: Operating hours of AORs during the baseline campaign (h)

VSG<sub>BC</sub>: Mean stack gas volume flow rate in the baseline measurement period (m<sup>3</sup>/h)

NAP<sub>BC</sub>: Nitric acid production during the baseline campaign (tHNO<sub>3</sub>)

The average mass of  $N_2O$  project emissions per hour is estimated as product of the NCSG and VSG. The  $N_2O$  emissions per campaign are estimates product of  $N_2O$  emission per hour and the total number of complete hours of operation of the campaign using the following equation:

$$PE_n = VSG * NCSG * 10^{-9} * OH$$
 (tN<sub>2</sub>O)

where:

VSG: Mean stack gas volume flow rate for the project campaign (m<sup>3</sup>/h)

NCSG: Mean concentration of N<sub>2</sub>O in stack gas for the project campaign (mgN<sub>2</sub>O/m<sup>3</sup>)

PEn: Total  $N_2O$  emissions during the nth project campaign ( $tN_2O$ ) OH: Operating hours of AORs in the specific monitoring period (h)

A campaign specific emissions factor is calculated by dividing the total mass of  $N_2O$  emissions during that campaign by the total production of 100% concentrated nitric acid during that same campaign as follows:

$$EF_n = PE_n / NAP_n \qquad (tN_2O/tHNO_3)$$

In AM0034 version 3.2 no leakage calculation is required.

#### 2 METHODOLOGY

DNV has assessed and determined that the implementation and operation of the project activity, and the steps taken to report emission reductions comply with JI criteria and relevant guidance provided by the JI Supervisory Committee. The verification of the emission reductions has assessed all factors and issues that constitute the basis for emission reductions from the project. These include:

- i) Emission factors for baseline, 1<sup>st</sup> campaign calculated as described above in section 1.4 above /3/;
- ii) Records related to measuring quantity of produced HNO<sub>3</sub>/17/;
- iii) Records related to collected data in AMS system (NDIR analyser, flow, temperatures, pressures) /20/;
- iv) Catalyst information /13//14//15//16/;
- v) Records on calibration of the measuring equipment, standards and calculation software /9//10//11//18//21/.

The verification team has during its preparations identified the key reporting risks and used the assessment to determine to which extent the project operator's control systems were



#### VERIFICATION REPORT

adequate for mitigation of these key reporting risks. In addition, other areas that can have an impact on reported emission reductions have also undergone detailed audit testing.

The verification process includes desk review of the monitoring report /1/, historical campaigns data, baseline campaign data, and project campaign data and emission reduction calculation spread sheets /2/, updated historical campaigns data, baseline campaign data, and project campaign data and emission reduction calculation spread sheets updated in response to CARs and CLs /3/ and other supporting documents and data. Further, onsite assessments and interviews with those involved in project management and operations are conducted /32/-/43/. This follows preparation of draft verification report summarizing desk review and on-site assessment findings (i.e. CARs, CLs, and FARs). Upon successful closing of the CARs and CLs raised, the final verification report is prepared. The final report then undergoes a technical review and final approval according to DNV's internal quality assurance procedures.

The data presented in the monitoring report /1/ were assessed by review of the detailed project documentation and production records /17//19//20//26//27/, as well as by interviews with personnel at Chemgas and MGM /32/ - /43/, and observation of collection of measurements, observation of established monitoring and reporting practices and assessment of the reliability of monitoring equipment /9//10//11//21/. This has enabled the verification team to assess the accuracy and completeness of reported monitoring results; to verify the correct application of the approved monitoring methodology /31/ and the determination of the emission reductions.

In addition all parameters required by the monitoring methodology AM0034, version 05.1.0, /31/ and the management system were assessed during the site visit.

The verification team and their roles and involvement in the verification process are provided in the following table:

Verification team

			Type of involvement						
Role	Last Name	First Name	Country	Desk review	Site visit / Interviews	Reporting	Supervision of work	Technical review	TA5.1 competence
Team leader (Verifier)	Khawaja	Rafi-ud-Din	Norway	<b>√</b>	<b>V</b>	1	<b>✓</b>		1
Verifier	Saleem	Fahad	Norway	1		1			1
Technical reviewer	Kopperud	Trine	Norway	1012		11101,00	311-31	1	1

#### Duration of verification

Preparations:

27 November 2012 to 28 November 2012

On-site verification:

29 November 2012

Reporting, calculation checks and QA/QC: 30 November 2012 to 20 December 2012



#### VERIFICATION REPORT

#### 2.1 Review of Documentation

Basic document for the verification was the monitoring report for monitoring period from 30 March 2012 to 3 December 2012, version 1 dated 24 November 2012 /1/ and spreadsheets with raw data and ERU calculation for historical and baseline campaigns, and the 1<sup>st</sup> campaign /2/, covering the first monitoring period and which were submitted prior to the site visit.

In addition, the PDD version 2.2 dated 26 January 2012 /26/ was reviewed simultaneously with TÜV SÜD determination report /27/ as well as the approved baseline and monitoring methodology AM0034 version 05.1.0 /31/. The project owner also provided evidences related to QAL1 and QAL2 and AST tests /9//10//11/, information about catalysts and certificates of calibration gases /13//14//15//16//22/.

All provided documents were assessed in accordance with Romanian Track 1 procedure and JI determination and verification manual /7//28/.

The primary documents, logbooks of nitric acid production, calibration reports, laboratory records, daily reports from the data acquisition system were available during the site visit /17/20//21/.

#### 2.2 Site Visits

Detailed verification of all data contained in the monitoring report was performed during a site visit at Chemgas plant on 29 November 2012. The on-site assessment involved:

- (i) Assessment of the implementation and operation of the JI project activity as per the registered PDD;
- (ii) Review of information flows for generating, aggregating and reporting the monitoring parameters;
- (iii) Interviews with relevant personnel to confirm that the operational and data collection procedures are implemented in accordance with the monitoring plan in the PDD;
- (iv) A cross-check between information provided in the monitoring report and data from other sources such as plant log books, inventories, purchase records or similar data sources;
- (v) A check of the monitoring equipments including calibrations performances and observations of monitoring practices against the requirements of the PDD and the selected methodology;
- (vi) Review of calculations and assumptions made in determining the GHG data and emission reductions;
- (vii) Identification of quality control and quality assurance procedures in place to prevent or identify and correct any errors or omissions in the reported monitoring parameters.

Data and information provided by project participants were assessed and confirmed with primary records provided during the site visit /17//20/ and interviews with personnel at Chemgas and MGM /32/ - /43/. Procedures established for ensure monitoring and recording of individual parameters required by monitoring plan and monitoring methodology AM0034, version 05.1.0 /31/ were presented to verification team for assessment.



#### VERIFICATION REPORT

This has enabled the verification team to assess the accuracy and completeness of the reported monitoring results and to verify the correct application of the approved monitoring methodology and the determination of the reductions in N<sub>2</sub>O emissions except findings found and reported in this document. All issued CARs and CLs were properly resolved by project participants and the monitoring report was updated to Version 02.1 (dated 18 December 2012) /1/ prior to finalization of this version of the verification report.

# 2.3 Closing out of verification findings

The objective of this phase of the verification was to resolve any issues which needed be clarified prior to DNV's conclusion that i) the project activity has been implemented and operated in accordance with the PDD, ii) the monitoring plan complies with the monitoring methodology and the actual monitoring complies with the monitoring plan and iii) the data and calculation of GHG emission reductions are correct.

A corrective action request (CAR) is issued, where:

- i. Non-conformities with the monitoring plan or methodology are found in monitoring and reporting, or if the evidence provided to prove conformity is insufficient;
- ii. Mistakes have been made in applying assumptions, data or calculations of emission reductions which will impair the estimate of emission reductions;
- iii. Issues identified in a FAR during validation to be verified during verification have not been resolved by the project participants.

A clarification request (CL) shall be raised if information is insufficient or not clear enough to determine whether the applicable JI requirements have been met.

A forward action request (FAR) is issued for actions if the monitoring and reporting require attention and/or adjustment for the next monitoring period.

The verification team raised four CARs, five CLs and no FARs. The project participants adequately addressed the CARs and CLs raised and have provided an updated monitoring report Version 02.1 of 18 December 2012 and spread sheets /1//3/ (see Appendix A. for more details).



VERIFICATION REPORT

# 3 VERIFICATION FINDINGS

This section summarises the findings from the verification of the emission reductions reported for the "Chemgas Nitrous Oxide Abatement Project" for the period 30 March 2012 to 3 December 2012.

# 3.1 Remaining issues, CARs, FARs from determination

Six FARs were open from determination /27/.

FAR 1 was related to providing LoAs at the first verification. The LoA from the host country Romania dated 14 May 2012 and Sweden dated 24 September 2012 /23/ /24/ have been provided to DNV.

FAR 2 was related to quality assurance and quality control procedures and providing to the verifying AIE the updated JI manual. The JI manual has been updated /7/ and was provided to DNV.

FAR 3 was related to contract with the supplier of secondary catalyst, BASF. The contract between BASF and Chemgas dated 8 August 2011 has been provided to DNV along with catalyst invoice and the inspection report /14//15//16/.

FAR 4 was related to providing IPPC permit during first verification. The updated IPPC permit /5/ has been provided to DNV.

FAR5 was related to meeting the compliance with the NO<sub>x</sub> requirements. As per the PDD /26/ the period for the implementation of NO<sub>x</sub> reduction measures ends on 31 December 31 2012. The plan of action is included in the IPPC permit (mentioned in the PDD) which is valid until 31 December 2014. In accordance with this document Chemgas should reduce NOx emissions to 300 mg/m<sup>3</sup>. However, as per the updated IPPC permit /5/, Chemgas should reduce NOx emissions to 185 mg/m<sup>3</sup> by 1 January 2013. DNV has further checked the design documents for the DeNOx reactor (physically inspected the installed reactor during site visit) and the contract for the supply of DeNOx catalyst O4-89 which was updated on 20 October 2011 by extending scope of the contract of 25 June 2008 /6/. The DeNOx catalyst O4-89 contract confirms that the NOx emissions will be reduced to 200 ppm (about 400 mg/m<sup>3</sup>), which is higher than the IPPC permit of 185 mg/m<sup>3</sup> by 1 January 2013. However, since similar warranties (200 ppm) were provided by Steuler for Donauchem DeNOx system /6/ and the two plants designs are very similar, DNV is of the opinion that it is expected that Chemgas will show similar results when the DeNOx system is implemented (expected to be implemented in the next shutdown by the end of year 2012). Further, during site visit of 28 November 2012 for Donauchem 3<sup>rd</sup> verification lower than 185 mg/m<sup>3</sup> NO<sub>x</sub> values were observed by DNV. Moreover, since it has been stated that additional actions will be carried out if NO<sub>x</sub> limit is not met (refer to CL 5), DNV is anticipating that the NO<sub>x</sub> limit will be met..

FAR 6 was related to providing to the verifying AIE complete information regarding normal operating conditions (the normal OT, OP, AFR, AIFR, GS and GC). DNV was provided with complete information regarding the normal operating conditions  $\frac{2}{3}\frac{12}{13}\frac{17}{20}$  and thus the normal operating conditions along with the baseline campaign has been verified by DNV. As per the determination report  $\frac{27}{\text{the OP}_{normal}}$  was based on the plant manual. The OP<sub>normal</sub> values have been verified against the Chemgas plant's manual  $\frac{8}{\text{cm}}$ .

Report 1	No:	201	2-17	19,	rev.	01
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VERIFICATION REPORT

For more details see Appendix A.

# 3.2 Project approval by parties included

The LoA has been issued by the host party Romania and Sweden. The LoA from the host country Romania dated 14 May 2012 and Sweden dated 24 September 2012 /23/ /24/ have been provided to DNV.

# 3.3 Project implementation

DNV verified that the project is implemented in accordance to the description contained in the registered PDD of 26 January 2012 /26/. The verification team confirmed, through visual inspection that all physical features of the proposed JI project activity including data collection systems and storage have been implemented in accordance with the registered PDD. DNV confirmed during the on-site visit that the JI project is completely operational (except that one of the three AORs covered under the project was not operational during site visit).

# <u>Campaigns covered in this verification period</u>:

The 1st project campaign that started on 30 March 2012 and was on-going at the end of the monitoring period was covered in this verification /1//2//3/. As per the determination report /27/ the verification of the baseline campaign was included in the scope of the verifying AIE. Thus, the baseline campaign running from 11 April 2011 to 29 March 2012 was also covered in this verification. The determination of the permitted operating ranges was also included in the scope of the verifying AIE /27/. Therefore, the historical campaigns data prior to the baseline campaign from 14 August 2009 to 10 April 2011 was also verified in this verification /2//3//12//13/ (refer to section 3.7.1 for details).

The type of the primary catalyst used during both project campaigns was: 95% Pt, 5% Rh. This was confirmed to be identical with the baseline campaign and the historical project campaigns through the certificates of catalysts and the catalyst invoices /13/. The only change is in the supplier of the primary catalyst – Heraeus from Umicore used in the baseline campaign.

The secondary catalyst used during this monitoring period was provided by BASF and was also verified in the verification /14//15//16/.

In addition, for  $N_2O$  analyzer, weekly checking was performed by Shewhart chart /4/. The QAL1, QAL2 and annually AST have been performed and presented to DNV /9//10//11/.

# Installation of DeNOx system:

As per the PDD /26/ the period for the implementation of  $NO_x$  reduction measures ends on 31 December 31 2012. The plan of action is included in the IPPC permit (mentioned in the PDD) which is valid until 31 December 2014. In accordance with this document Chemgas should reduce NOx emissions to 300 mg/m<sup>3</sup> by 1 January 2013. From the DeNOx design documents, the contract for the supply of DeNOx catalyst O4-89 which was updated on 20 October 2011 by extending scope of the contract of 25 June 2008 /6/ and the progress made that was confirmed during site visit, it is anticipated that the DeNOx reactor will be fully implemented by the end of year 2012.



#### VERIFICATION REPORT

Further, DNV checked all the special events that took place during the current monitoring period and confirmed that the events reported in Annex II of MR Version 02.1 dated 18 December 2012 are complete and correct. DNV verified this by checking the data from the productions logbook and operational reports /17/. The special events were further verified by checking the trend curves of different operating parameters. It was also confirmed that the shutdown periods (relevant hours) have been excluded from emission reaction calculation /3/.

# 3.4 Information (data and variables) provided in the monitoring report that is different from that stated in the registered PDD

As per the PDD /26/ and further validated by TÜV SÜD /27/, the plant operates with 3 reactors instead of 4, which is different from the original design. It should be noted that this has been confirmed during determination that this change occurred in 2006 /27/. For this reason the annual design capacity – 240 000 t/year, that is established by Reception Certificate cannot be applied in this project, it is established based on the daily design capacity of the plant with dismounted reactor 1B, which is multiplied by the number of operating days per year. The updated plant design diagram show that after dismounting of reactor 1B, the design capacity is 640 metric tonnes of HNO<sub>3</sub> per day. To ensure the conservativeness of the approach it is assumed that the plant operates 306 days per year (the longest observed period of annual activity), instead of 365 days as suggested in the methodology. This gives the annual capacity of 195 840 tonnes of 100% HNO<sub>3</sub>.

The total nitric acid production of 100 567 tons 100% HNO<sub>3</sub> over the monitoring period from 30 March 2012 to 3 December 2012 (i.e. in 246 days) represents that the actual nitric acid production was lower than the design capacity (i.e. 195 840 \* 306/246 = 243 605 tonnes 100% HNO<sub>3</sub>).

The predicted annual emission reductions in the registered PDD are 538 014 tCO<sub>2</sub>e for the year 2012 (365 days) /26/. Thus, the daily emission reductions estimated in the PDD are 1 474 tCO<sub>2</sub>e/day for the year 2012. The total emission reductions achieved during this monitoring period from 30 March 2012 to 3 December 2012 (246 days) are 286 492 tCO<sub>2</sub>e. This corresponds to 1 168 tCO<sub>2</sub>e/day of daily emission reductions for the monitoring period. Thus the actual emission reductions are lower than those estimated in the PDD /26/.

# 3.5 Compliance of the monitoring plan with the monitoring methodology

The monitoring plan in the registered PDD /26/ was confirmed to be in accordance with the approved monitoring methodology AM0034, version 05.1.0 "Catalytic reduction of  $N_2O$  inside the ammonia burner of nitric acid plants" /31/, applied by the JI project activity. All parameters stated in the monitoring plan are monitored and reported appropriately. The monitoring arrangements and sustaining records are sufficient to enable verification of emission reductions.

# 3.6 Compliance of monitoring with monitoring plan

The monitoring has been carried out in accordance with the monitoring plan contained in the PDD of 26 January 2012.

The below tables describe for each parameter, which is to be measured according to the monitoring plan, how DNV has verified that i) the actual monitoring complies with the monitoring plan and that ii) data have been assessed to correctly support the emission reductions being claimed.



#### VERIFICATION REPORT

The monitoring of the project is complete and in accordance with the approved monitoring methodology AM0034, version 05.1.0. All parameters stated in the monitoring plan are monitored and reported appropriately. The monitoring arrangements and sustaining records are sufficient to enable verification of emission reductions.

Chemgas uses ABB online analyzer URAS 2000 type for  $N_2O$  concentration monitoring and Differential Pressure flow sensor SDF-22 with pressure transmitter Model 265DS for monitoring stack gas flow rate. The QAL1 and QAL2 certificates /9//10/ have been provided to DNV. The latest AST were conducted by SGS Environmental Services in July 2012 and /11/ and confirmed that the N2O analyzer as well as the stack gas flow meter are in compliance with the standard EN 14181.

As QAL3 realization records Shewart chart were provided /4/. The zero and span correction is provided every week and the data is used to produce Shewart chart. The chart shows very few abnormalities, which were corrected by span and zero calibration.

Nitric acid production is measured by a float type level indicator at storage tanks and recorded in log books /17/.

Therefore DNV confirms that all main parameters stated in the monitoring plan are monitored and reported appropriately. The monitoring methodologies and sustaining records are sufficient to enable verification of the reported emissions reductions.

The following table provides details on each parameter monitored:

	Assessment/ Observation
Data / Parameter:	NCSG (N <sub>2</sub> O Concentration in the Stack Gas)
(as in monitoring plan):	$808.3 \text{ mg N}_2\text{O/Nm}^3$
Measuring frequency:	The values are scanned on 1 second basis and
	used for calculation of one hour averages.
Reporting frequency:	Hourly
Is measuring and reporting frequency in	Yes
accordance with the monitoring plan and	
monitoring methodology? (Yes / No)	
Type of monitoring equipment:	N <sub>2</sub> O concentration is measured by ABB online
	analyzer URAS 2000 type
Is accuracy of the monitoring equipment as	The accuracy is not given in the monitoring
stated in the monitoring plan? If the	plan.
monitoring plan does not specify the	The Analyzer is in compliance with the
accuracy of the monitoring equipment,	requirements from AM0034 and EN14181, and
does the accuracy of the monitoring	has valid approval for QAL1, QAL2, and AST
equipment comply with local/national	/9//10//11/. In addition QAL 3 procedures are
standards, or as per the manufacturer's	applied by Chemgas according to EN 14181.
specification?	The QAL2 correction factor for the ABB
	Analyzer is 1.010.
	DNV confirms correct implementation of these
	correction factors in the monitored values
	towards ERU calculations /2//3/.
Calibration frequency /interval:	QAL2 per EN 14181 at least every 3 years,
	AST per EN 14181 every year in between
	TIST per LIN 1-101 every year in between



	QAL2 tests. QAL 3 on weekly basis.
Is the calibration interval in line with the	QAL2, QAL 3 and AST calibrations intervals
monitoring plan? If the monitoring plan	are according to PDD specifications and
does not specify the frequency of	EN14181 /26/.
calibration, does the selected frequency	
represent good monitoring practise?	
Company performing the calibration:	SGS for QAL 2/AST and Chemgas for QAL 3.
Did calibration confirm proper functioning	Yes
of monitoring equipment? (Yes / No):	
Is(are) calibration(s) valid for the whole	Yes.
reporting period?	
If applicable, has the reported data been	Not applicable
cross-checked with other available data?	
How were the values in the monitoring	Data transfer from data acquisition system to
report verified?	calculation spreadsheet has been checked./20/
	No error found.
Does the data management ensure correct	This parameter (NCSG) is automatically
transfer of data and reporting of emission	collected by the data acquisition system. All
reductions and are necessary QA/QC	necessary documentation is collected,
processes in place?	referenced and aggregated and is easily
	accessible in spreadsheets and by review of the
	stored data. Further daily reports are printed out
	and stored on site.
In case project participants have	Not applicable
temporarily not monitored the parameter,	
have adequate and conservative	
assumptions been applied for missing data?	

	Assessment/ Observation
Data / Parameter: (as in monitoring plan):	VSG (Volume Flow of the Stack Gas) 89365.11 Nm <sup>3</sup> /h
Measuring frequency:	The values are scanned on 1 second basis and used for calculation of one hour averages.
Reporting frequency:	Hourly
Is measuring and reporting frequency in accordance with the monitoring plan and monitoring methodology? (Yes / No)	Yes
Type of monitoring equipment:	Differential Pressure flow sensor SDF-22 with pressure transmitter Model 265DS.
Is accuracy of the monitoring equipment as stated in the monitoring plan? If the monitoring plan does not specify the	The accuracy is not given in the monitoring plan.
accuracy of the monitoring equipment, does the accuracy of the monitoring equipment comply with local/national standards, or as per the manufacturer's	The flow meter is in compliance with the requirements from AM0034 and EN14181, and has valid approval for QAL1, QAL2, and AST /9//10//11/.
standards, or as per the manufacturer's	The QAL2 correction factor for the volume



specification?	flow meter is 1008.
specification:	DNV confirms correct implementation of these
	correction factors in the monitored values
	towards ERU calculations /2//3/.
Calibration fungacion or lintarial.	
Calibration frequency /interval:	QAL2 per EN 14181 at least every 3 years,
	AST per EN 14181 every year in between
T /1 111 /1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	QAL2 tests.
Is the calibration interval in line with the	QAL2 and AST calibrations intervals are
monitoring plan? If the monitoring plan	according to PDD specifications and EN14181
does not specify the frequency of	/26/.
calibration, does the selected frequency	
represent good monitoring practise?	
Company performing the calibration:	SGS for QAL 2/AST.
Did calibration confirm proper functioning	Yes
of monitoring equipment? (Yes / No):	
Is(are) calibration(s) valid for the whole	Yes.
reporting period?	
If applicable, has the reported data been	Not applicable
cross-checked with other available data?	
How were the values in the monitoring	Data transfer from data acquisition system to
report verified?	calculation spreadsheet has been checked./20/
•	No error found.
Does the data management ensure correct	This parameter (VSG) is automatically
transfer of data and reporting of emission	collected by the data acquisition system. All
reductions and are necessary QA/QC	necessary documentation is collected,
processes in place?	referenced and aggregated and is easily
P	accessible in spreadsheets and by review of the
	stored data. Further daily reports are printed out
	and stored on site.
In case project participants have	Not applicable
temporarily not monitored the parameter,	1101 applicable
have adequate and conservative	
assumptions been applied for missing data?	
wooding doon applied for illisoning data!	

	Assessment/ Observation
Data / Parameter: (as in monitoring plan):	TSG (Temperature of the Stack Gas) The values are not used in the emission reduction estimation. It is only used for VSG normalization.
Measuring frequency:	The values are scanned on 1 second basis and used for calculation of one hour averages.
Reporting frequency:	Hourly
Is measuring and reporting frequency in accordance with the monitoring plan and monitoring methodology? (Yes / No)	Yes
Type of monitoring equipment:	Pressure transmitters with thermoresistance PT100



Is accuracy of the monitoring equipment as stated in the monitoring plan? If the	The accuracy is not given in the monitoring plan.
monitoring plan does not specify the	The Pressure transmitters with thermoresistance
accuracy of the monitoring equipment,	is in compliance with the requirements from
does the accuracy of the monitoring	AM0034 and EN14181, and has valid approval
equipment comply with local/national	for QAL2, and AST /10//11/.
standards, or as per the manufacturer's	101 (21122), (1101111111111111111111111111111111111
specification?	
Calibration frequency /interval:	QAL2 per EN 14181 at least every 3 years,
1	AST per EN 14181 every year in between
	QAL2 tests.
Is the calibration interval in line with the	QAL2 and AST calibrations intervals are
monitoring plan? If the monitoring plan	according to PDD specifications and EN14181
does not specify the frequency of	/26/.
calibration, does the selected frequency	
represent good monitoring practise?	
Company performing the calibration:	SGS for QAL 2/AST.
Did calibration confirm proper functioning	Yes
of monitoring equipment? (Yes / No):	
Is(are) calibration(s) valid for the whole	Yes.
reporting period?	
If applicable, has the reported data been	Not applicable
cross-checked with other available data?	
How were the values in the monitoring	Data transfer from data acquisition system to
report verified?	calculation spreadsheet has been checked./20/
	No error found.
Does the data management ensure correct	This parameter (TSG) is automatically collected
transfer of data and reporting of emission	by the data acquisition system. All necessary
reductions and are necessary QA/QC	documentation is collected, referenced and
processes in place?	aggregated and is easily accessible in
	spreadsheets and by review of the stored data.
	Further daily reports are printed out and stored
	on site.
In case project participants have	Not applicable
temporarily not monitored the parameter,	
have adequate and conservative	
assumptions been applied for missing data?	

	Assessment/ Observation
Data / Parameter: (as in monitoring plan):	PSG (Pressure of the Stack Gas) The values are not used in the emission reduction estimation. It is only used for VSG normalization.
Measuring frequency:	The values are scanned on 1 second basis and used for calculation of one hour averages.
Reporting frequency:	Hourly



Is measuring and reporting frequency in accordance with the monitoring plan and	Yes
monitoring methodology? (Yes / No)	
Type of monitoring equipment:	Type DMU01ST pressure transmitter, range 0-0,16 bar
Is accuracy of the monitoring equipment as stated in the monitoring plan? If the monitoring plan does not specify the accuracy of the monitoring equipment,	The accuracy is not given in the monitoring plan.  The Pressure transmitter is in compliance with
does the accuracy of the monitoring equipment comply with local/national standards, or as per the manufacturer's specification?	the requirements from AM0034 and EN14181, and has valid approval for QAL2, and AST /10//11/.
Calibration frequency /interval:	QAL2 per EN 14181 at least every 3 years, AST per EN 14181 every year in between QAL2 tests.
Is the calibration interval in line with the monitoring plan? If the monitoring plan does not specify the frequency of calibration, does the selected frequency represent good monitoring practise?	QAL2 and AST calibrations intervals are according to PDD specifications and EN14181 /26/.
Company performing the calibration:	SGS for QAL 2/AST.
Did calibration confirm proper functioning of monitoring equipment? (Yes / No):	Yes
Is(are) calibration(s) valid for the whole reporting period?	Yes.
If applicable, has the reported data been cross-checked with other available data?	Not applicable
How were the values in the monitoring report verified?	Data transfer from data acquisition system to calculation spreadsheet has been checked./20/ No error found.
Does the data management ensure correct	This parameter (PSG) is automatically collected
transfer of data and reporting of emission reductions and are necessary QA/QC	by the data acquisition system. All necessary
processes in place?	documentation is collected, referenced and aggregated and is easily accessible in
The second secon	spreadsheets and by review of the stored data.
	Further daily reports are printed out and stored
	on site.
In case project participants have	Not applicable
temporarily not monitored the parameter,	
have adequate and conservative	
assumptions been applied for missing data?	

	Assessment/ Observation
Data / Parameter:	OH (Operating Hours)
(as in monitoring plan):	4 196 hours



Measuring frequency:	Daily
Reporting frequency:	Daily
Is measuring and reporting frequency in	Yes
accordance with the monitoring plan and	
monitoring methodology? (Yes / No)	
Type of monitoring equipment:	Plant automated control system and production
	log.

	Assessment/ Observation
Data / Parameter:	NAP (Nitric Acid Production)
(as in monitoring plan):	107 712 t HNO <sub>3</sub>
Measuring frequency:	Monitored daily over the period of the project campaigns. Completed for each entire campaign.
Reporting frequency:	Daily
Is measuring and reporting frequency in accordance with the monitoring plan and monitoring methodology? (Yes / No)	Yes
Type of monitoring equipment:	The determination of diluted nitric acid production by shift is made by means of a float-type level sensor, installed on each nitric acid tank. Using the density temperature measurements taken in the lab actual concentration is calculated hourly.  This value is used to calculate 100% nitric acid production.
Is accuracy of the monitoring equipment as stated in the monitoring plan? If the monitoring plan does not specify the accuracy of the monitoring equipment, does the accuracy of the monitoring equipment comply with local/national standards, or as per the manufacturer's specification?	The accuracy is not given in the monitoring plan. The practice adopted is the standard practice at nitric acid plants in the host country.
Calibration frequency /interval:	Calibrated equipment's are used at the lab following internal procedures.  Further the float-type level sensors at the storage tanks have been calibrated /18/ following internal procedures.
Is the calibration interval in line with the monitoring plan? If the monitoring plan does not specify the frequency of calibration, does the selected frequency represent good monitoring practise?	The selected frequency represents good monitoring practise.
Company performing the calibration:	BRML for the float-type level sensors
Did calibration confirm proper functioning	Yes



#### VERIFICATION REPORT

of monitoring equipment? (Yes / No):	
Is(are) calibration(s) valid for the whole	Yes.
reporting period?	
If applicable, has the reported data been	Values have been cross-checked from ammonia
cross-checked with other available data?	and further cross-checked with the monthly
	reports /19/.
How were the values in the monitoring	The values were verified from the production
report verified?	logs and laboratory reports /17/.
Does the data management ensure correct	Data is transferred from the production logs to
transfer of data and reporting of emission	spreadhseets.
reductions and are necessary QA/QC	
processes in place?	
In case project participants have	Not applicable
temporarily not monitored the parameter,	
have adequate and conservative	
assumptions been applied for missing data?	

Apart from the above mentioned metered/measured parameters there are a few others, which are calculated or have been set as default in the registered PDD. A brief description of each of these is given below.

Data variable	Tag. No.	Reported value for the project period	Assessment /Observation
GS <sub>project</sub> (Project Gauze Supplier)		Umicore	Verified from catalyst delivery notes/invoices /13/.
GC <sub>project</sub> (Project Gauze Composition)		Pt 95%, Rh 5%	Verified from catalyst delivery notes/invoices /13/.
PE <sub>n</sub> Total amount of N <sub>2</sub> O emitted by project activity during verification period	calculated	303.09 tN <sub>2</sub> O	This value is calculated based on monitored data as per formula given in section 1.4 of this verification report.
OTh Oxidation temperature in the ammonia oxidation reactor (AOR).		°C	This parameter is monitored by thermocouples inside the AOR. However, none of the data is needed in the project campaign. towards the project campaign.



# VERIFICATION REPORT

AFR Ammonia Flow rate to the ammonia oxidation reactor (AOR)		kgNH <sub>3</sub> /h	This parameter is monitored by the ammonia flow meter. However, none of the data is needed in the project campaign. towards the project campaign.
AIFR Ammonia to air ratio going into the ammonia oxidation reactor (AOR)		%	This parameter is monitored by the ammonia and air flow meters. However, none of the data is needed in the project campaign. towards the project campaign.
EF <sub>n</sub> Emissions factor calculated for project Verification Period n	Calculated	0.00281 tN2O/tHNO <sub>3</sub>	This value is calculated based on monitored data as per formula given in section 1.4 of this verification report.
EF <sub>reg</sub> Emission cap for N <sub>2</sub> O from nitric acid production set by government or local regulations.			There is no emission cap during the monitoring period. However, as per the IPPC permit /5/ the N <sub>2</sub> O concentration needs to be capped at 392 mgN <sub>2</sub> O/m <sup>3</sup> (200 ppm) from 1 January 2013.
EFma,n Moving Average Emission factor	-	<b>0.00278</b> tN <sub>2</sub> O/tHNO <sub>3</sub>	Since there is only one campaign $(1^{st})$ covered in this monitoring period, <b>EFma,n</b> is equal to <b>EF<sub>n</sub></b> .

Therefore DNV confirms that all main parameters stated in the monitoring plan are monitored and reported appropriately. The monitoring methodologies and sustaining records are sufficient to enable verification of the reported emissions reductions.

# 3.7 Assessment of Data and Calculation of emission reductions

# 3.7.1 Historical data and permitted operating conditions

In order to avoid that during the campaign used to determine the baseline emission factor the operation of the nitric acid production plant is manipulated in a way to increase the  $N_2O$  generation, and thereby increasing the ERUs, the ammonia flow, ammonia to air ratio,



#### VERIFICATION REPORT

operating temperature and pressure in the ammonia oxidation reactors, and the manufacture and type of ammonia oxidation catalyst were monitored during one campaign length (baseline campaign) and compared to the historical values. The operating conditions of the baseline campaign were found to be comparable with the operating conditions of earlier campaigns. The baseline N<sub>2</sub>O emission factor (tN<sub>2</sub>O/tHNO<sub>3</sub>) is determined from the measurements of N<sub>2</sub>O concentration and stack gas flow during the baseline campaign prior to the installation of the secondary catalyst. If the plant operates outside of the permitted range for more than 50% of the duration of this baseline, the emission factor is not valid and the baseline campaign needs to be repeated. The average historic campaign length (CL<sub>normal</sub>) defined as the average campaign length for the historic campaigns used to define operating condition (the previous five campaigns if available), is used as a cap on the length of the baseline campaign.

As per the PDD /26/, ammonia oxidation catalysts at Chemgas plant consist of 3 platinum gauze layers. During historical operation of the plant the gauzes were periodically replaced, one or two gauze layers at a time, in the following way. One or two of the oldest gauze layers (at the end of the operational lifetime) were removed from the bottom of the gauze pack, while one or two new gauze layers were added on the top of the pack. The other gauze layer(s) remained in the reactor but moved down to a lower position. The same procedure was performed on all 3 reactors simultaneously, so 3 to 6 gauze layers were replaced during one maintenance stop (1 or 2 gauze layers in each reactor). Thus, the definition of a campaign as provided in AM0034 is not applicable to the historic operation of the plant. DNV accept this for the reasons that it had resulted in in lower CL<sub>normal</sub> when compared with other possible options /12/.

The same has been verified by DNV from the gauze change schedule and further confirmed from the gauzes delivery notes and invoices /12//13/.

The spreadsheets for the historical data for the 5 campaigns from 14 August 2009 to 10 April 2011 were provided to DNV during determination of the project activity, and DNV has performed a final verification of the data during the verification site visit /2//3/. The campaign lengths for these five historical campaigns change from 19 860 tHNO<sub>3</sub> (minimum) to 106 783 tHNO<sub>3</sub> (maximum). The average campaign length (CL<sub>normal</sub>) was verified by DNV to be 61 468 tHNO<sub>3</sub> /3/.

The primary catalyst supplier and composition for historical campaigns and the baseline campaigns have been provided and verified by DNV /13/.

The catalyst composition is summarised as follows:

	Composition (GC <sub>normal</sub> )	Supplier (GS <sub>normal</sub> )
Primary catalyst installed during historical campaigns	Pt 95%, Rh 5%.	Umicore

According to AM0034 a change in the composition of the ammonia oxidation catalyst in the baseline campaign to a composition other than that used in the previous five campaigns is permissible without any limitation on the  $N_2O$  baseline emissions if the following conditions are met:

(i) The baseline catalyst composition is considered as common practice in the industry; or



#### VERIFICATION REPORT

(ii) The change in catalyst composition is justified by its availability, performance, relevant literature etc.

The use of baseline catalyst by Heraeus (same composition i.e. Pt 95%, Rh 5%) is considered common practice in the industry and deemed reasonable by DNV.

DNV has verified the permitted operating conditions and the values verified are provided in the following table:

Parameter	Tag Nos.	Reported value	Observation/assessment
OT <sub>normal</sub> Normal range for oxidation temperature	AOR 1A 122 100420079  AOR 1C 124 100420163  AOR 1D 125 100420080	AOR 1A 802°C-849°C AOR 1C 780°C-820°C AOR 1D 793°C-841°C	This value is obtained from the five latest historical campaigns. The temperatures were monitored by PtRh-PT thermocouple ITDR Pascani and Temperature transmitter type S.  Recording frequency: Every hour They have been calibrated every two year. The calibration records of the respective thermometers were available on site /21/ and verified and confirmed by DNV. The normal operating temperature was determined as the historical minimum (value of parameter below which 2.5% of the observation lies) and maximum operating conditions (value of parameter exceeded by 2.5% of observations). Spreadsheet provided from the PP was verified to be in line with the operation log by sampling /2//3//17/. Further the calculations were checked and were found by DNV to be as per the methodology requirements.
OP <sub>normal</sub> Normal range for oxidation pressure		170 000- 250 000 Pa	As per the determination report /27/, the normal operating ranges will be determined based on the historic plant data for every AOR separately, except the OP (i.e. OP <sub>normal</sub> ) which is based on operating manual.  DNV has further verified the OP <sub>normal</sub> against the plant's



manual /8/.
The values in plant manual (1.8
to 2.6 bars) are for air pressure.
Since oxidation pressure is
usually approximately 0.1 bar
lower than the air pressure, 0.1
bar was deducted from air
pressure parameter on both
ends to reach 1.7-2.5 bar for
oxidation pressure.



AFR <sub>max</sub>	C3251797001004	8 579	This value is obtained from the
			five latest historical campaigns.
Maximum	243	kg NH <sub>3</sub> /hour	Ammonia inflow to ammonia
ammonia gas	100420161		
flow rate to the	C3251797002003		oxidation reactors has been
AOR			monitored by differential
			pressure type flow meter
			(Honeywell smart pressure
			transmitter model STD 924)
			with temperature (Cr-Al
			thermocouple ITDR Pascani
			and Temperature transmitter
			type K) and pressure
			(Honeywell smart pressure
			transmitter model STG94L)
			compensation.
			Monitoring equipment:
			Honeywell smart pressure
			transmitter model STD 924
			Recording frequency: Every
			hour
			The monitoring equipment has
			been calibrated every two year.
			The calibration records of the
			respective flow meter,
			thermocouple and pressure gage
			were available on site /21/ and
			1
			verified and confirmed by DNV.
			Spreadsheet used to determine
			AFR <sub>max</sub> was available at site-
			visit and it was verified by
			comparing with the raw data by
			sampling /2//3//17/.
AIFRmax	C3251797001004	9.5 %	This value is obtained from the
Maximum	243		five latest historical campaigns.
ammonia to air	100420161		For Ammonia flow refer to
ratio	C3251797002003		AFR <sub>max</sub> above.
			Air inflow to ammonia
	C3251797001007		oxidation reactors has been
	223		monitored by differential
	100420162		pressure type flow meter
	C3286217001001		(Honeywell smart pressure
	C320021/001001		transmitter model STG94L)
			with temperature (Cr-Al
			thermocouple ITDR Pascani
			and Temperature transmitter
			type K) and pressure
	L	L	Type Ix Julia probbute



			(Honeywell smart pressure transmitter model STG94L) compensation.  Monitoring equipment: Honeywell smart pressure transmitter model STD 924 Recording frequency: Every hour The monitoring equipment has been calibrated every two year. The calibration records of the respective flow meter, thermocouple and pressure gage were available on site /21/ and verified and confirmed by DNV. Spreadsheet used to determine AIFR <sub>max</sub> was available at sitevisit and it was verified by comparing with the raw data by sampling /2//3//17/.
CL <sub>normal</sub> Average campaign length for the historic campaigns used to define operating condition	N/A	62 614 tonnes 100% HNO <sub>3</sub> Design capacity: 195 840 tonnes of 100% HNO <sub>3</sub> . (Based on the PDD and the	Historical average campaign length for the previous five campaigns.  Normal campaign length is expressed by the average nitric acid production per campaign during the five historical campaigns. The nitric acid productions during the historical
		determination report /26//27/ for 3 operating AORs)	campaigns were obtained from the production record. The concentration adjustment has been conducted three times a day with laboratory measurement data.  Spreadsheet used to determine CL <sub>normal</sub> was available at sitevisit and it was verified by comparing with the raw data by sampling.
GS <sub>normal</sub> Gauze supplier for the operation condition campaigns	N/A	Umicore	This information is obtained from the five latest historical campaigns.  The documentation in form of invoices was provided and checked during the site visit.



# VERIFICATION REPORT

GC <sub>normal</sub>	N/A	Pt 95%, Rh 5%.	The composition is obtained
Gauze			from the five latest historical
composition			campaigns.
for the			The documentation in form of
operation			invoices was provided and
condition			checked during the site visit.
campaigns			

# 3.7.2 Monitored data for baseline emissions within the project boundary

 $T\ddot{U}V$   $S\ddot{U}D$  performed a preliminary verification of the partial data (from 13 April 2011 to 25 June 2011) for the  $N_2O$  emissions during the baseline campaign during determination of the project activity /27/. The final verification of the baseline campaign data and the determination of the baseline campaign emission factor are thus included in the scope of this verification.

Since  $CL_{normal}$  (62 614 tHNO<sub>3</sub>) <  $CL_{BL}$  (138 494 tHNO<sub>3</sub>), the N<sub>2</sub>O values that were obtained during the production of tonnes of nitric acid beyond the  $CL_{normal}$  (i.e. the last tonnes produced) were eliminated from the calculation of  $EF_{BL}$  (0.01139 tN<sub>2</sub>O/t 100% HNO<sub>3</sub>) as per the requirement of Annex 12 of EB 51. Further since CLn (107 712 tHNO<sub>3</sub>) >  $CL_{normal}$  (62 614 tHNO<sub>3</sub>) no recalculation of  $EF_{BL}$  was needed.

The complete baseline campaign was from 11 April 2011 to 29 March 2012 and the final verified values are listed in the following table.

Data variable	Tag Nos.	Reported value for the baseline campaign	Assessment/Observation
NCSG <sub>BC</sub> N <sub>2</sub> O concentration in the stack gas during the baseline campaign (mgN <sub>2</sub> O/Nm <sup>3</sup> )	3.352692.9	3 395 mgN <sub>2</sub> O/Nm <sup>3</sup>	N <sub>2</sub> O concentration is measured by ABB online analyzer URAS 2000 type.  A gas stream is continuously drawn from the stack by the sampling system under proper conditions, and driven to the infrared cell.  Regular calibrations according to vendor specifications and recognized industry standards (EN 14181) have been ensured /4//10//11/.  The values for NCSG <sub>BC</sub> calculation are scanned every second and used for calculation of one minute and thus hourly averages.  Although AM0034 specifies the measurement frequency as



VSG <sub>BC</sub>	6600067092	93 008 Nm <sup>3</sup> /h	"every 2 seconds", every second data is acceptable in terms of accuracy.  The monitoring ranges of the equipment are appropriate.  The calibration has been conducted once every week using standard test gases according to the vendor recommendation.  The calibration records were available for verification. The baseline campaign period was confirmed to be covered through the calibration records.  The values reported in the spreadsheet have been verified by DNV from the daily reports /20/.
Normal gas	0000007092	93 008 Nm <sup>3</sup> /h	Differential Pressure flow sensor SDF-22 with pressure transmitter
volume flow			Model 265DS.
rate of the stack			Regular calibrations according to
gas during baseline			vendor specifications and recognized industry standards
campaign			(EN 14181) have been ensured /10//11/.
			The values are scanned every second and used for calculation
			of one minute averages.
			Although AM0034 specifies the
			measurement frequency as "every 2 seconds", every second
			data is acceptable in terms of
			accuracy.
			The monitoring ranges of the equipments are appropriate.
			The values reported in the
			spreadsheet have been verified
			by DNV from the daily reports /20/.
TSG	361	Available in excel	The stack gas temperature has
Temperature of the Stack Gas		sheets /2//3/	been measured by Pressure
me Stack Gas		Used for VSG <sub>BC</sub> normalization	transmitters with thermoresistance PT100.
			Regular calibrations according to



			vendor specifications and recognized industry standards (EN 14181) has been ensured /10//12/.  Normalization for VSG <sub>BC</sub> is done by AMS automatically /26/ and the normalization procedures verified against QAL 2 report /10/.
PSG Pressure of the Stack Gas	1198951	Available in excel sheets /2//3/ Used for VSG <sub>BC</sub> normalization	Stack pressure is measured by type DMU01ST pressure transmitter, range 0-0,16 bar. Regular calibrations according to vendor specifications and recognized industry standards (EN 14181) has been ensured /10//11/. Normalization for VSG <sub>BC</sub> is done by AMS automatically /26/ and the normalization procedures verified against QAL 2 report /10/.
OH <sub>BC</sub> Baseline Operating Hours	NA	5 227 hours	Plant operating status is determined on the basis of present thresholds for oxidation temperature /2//3/.
CL <sub>BL</sub> Length of the baseline campaign	NA	138 494 tHNO <sub>3</sub>	The determination of diluted nitric acid production by shift is made by means of a float-type level sensors, installed on each nitric acid tank. Using the density and temperature measurements taken in the lab actual concentration is calculated hourly. This value is used to calculate 100% nitric acid production.  The nitric acid values have been further cross-checked with the monthly reports /19/ and ammonia.  Since CL <sub>normal</sub> (62 614 tHNO <sub>3</sub> ) < CL <sub>BL</sub> (138 494 tHNO <sub>3</sub> ), the N <sub>2</sub> O values that were obtained during the production of tonnes of nitric



			acid beyond the CL <sub>normal</sub> (i.e. the last tonnes produced) were eliminated from the calculation of EF <sub>BL</sub> (0.01139 tN <sub>2</sub> O/t100% HNO <sub>3</sub> ) as per the requirement of Annex 12 of EB 51. Further since CLn (107 712 tHNO <sub>3</sub> ) > CL <sub>normal</sub> (62 614 tHNO <sub>3</sub> ) no recalculation of EF <sub>BL</sub> was needed /3/.
NAP <sub>BC</sub> tHNO <sub>3</sub> Nitric acid 100% concentrated produced over a baseline campaign	NA	138 494 tHNO <sub>3</sub>	See description above for CL <sub>BL</sub>
UNC Overall Uncertainty of the Monitoring System	NA	4.37 %	The overall uncertainty is calculated as the combined uncertainty of the flow meter and the uncertainty of the N <sub>2</sub> O concentration measurements.  DNV was able to verify this from AST/QAL2 Report /10//11/ and confirm its correct application towards EF <sub>BL</sub> .
GS <sub>BL</sub> Gauze supplier for baseline campaign	NA	Heraeus	The documentation in form of invoices was provided and checked during the site visit /13/.
GC <sub>BL</sub> Gauze composition for baseline campaign	NA	Pt 95%, Rh 5%	The documentation in form of invoices was provided and checked during the site visit /13/.
AFR Ammonia gas flow rate to the AOR	C3251797001004 243 100420161 C3251797002003	Available in excel sheets /2//3/	AFR is continuously monitored. NCSG and VSG values monitored when AFR is exceeding AFRmax are excluded prior to the calculation of the average values for NCSG and VSG /2//3/.
AIFR Ammonia to	C3251797001004 243	Available in excel sheets /2//3/	AIFR is calculated from ammonia gas flow and air flow



#### VERIFICATION REPORT

Air Ration	100420161 C3251797002003 C3251797001007 223 100420162 C3286217001001		to AOR. NCSG and VSG values monitored when AIFR is exceeding AIFRmax are excluded prior to the calculation of the average values for NCSG and VSG /2//3/.
OTh Oxidation temperature for each hour	AOR 1A 122 100420079  AOR 1C 124 100420163  AOR 1D 125 100420080	Available in excel sheets /2//3/	OTh is monitored hourly. NCSG and VSG values monitored when OTh is outside the permitted operating range are excluded prior to the calculation of the average values for NCSG and VSG /2//3/.
OPh Oxidation Pressure for each hour	C3251797002005	Available in excel sheets /2//3/	OPh is monitored hourly.  NCSG and VSG values monitored when OPh is outside the permitted operating range are excluded prior to the calculation of the average values for NCSG and VSG /2//3/.
EF <sub>BL</sub> Emission factor for baseline period	NA	0.01139 tN <sub>2</sub> O/t 100% HNO <sub>3</sub>	The value has been calculated from monitoring data and its calculations have been checked by DNV and found to be correct. Hourly raw data was made available for verification.  EF <sub>BL</sub> was determine by the following calculations according to AM0034;  BE <sub>BC</sub> = VSG <sub>BC</sub> * NCSG <sub>BC</sub> * 10 <sup>-9</sup> * OH <sub>BC</sub> = 93 008 * 3 395 * 10 <sup>-9</sup> * 5 227 = 1650.48 t N <sub>2</sub> O  EF <sub>BL</sub> = (BE <sub>BC</sub> / NAP <sub>BC</sub> ) (1 – UNC/100) = (1650.48/138 494)(1-4.37/100)  = 0.01139 tN <sub>2</sub> O/t 100% HNO <sub>3</sub>

According to AM0034 /31/, the baseline emission factor is calculated by dividing the total mass of  $N_2O$  emissions by the total output of 100% concentrated nitric acid produced in the baseline period and then reduced by the overall uncertainty of the monitoring system.



#### VERIFICATION REPORT

In order to determine the baseline emission factor, the overall uncertainty of the monitoring system has been determined by QAL2 report which was carried out by SGS Environmental Services in October 2008 /9/.

The baseline emission factor is calculated to be 0.01200 tN<sub>2</sub>O/tHNO<sub>3</sub>. The baseline calculations were verified by DNV during this 1st verification and are deemed to be correctly executed  $\frac{2}{3}$ .

# 3.7.3 Monitored data for project emissions within the project boundary

The only emission source from the project is the remaining quantity of N<sub>2</sub>O in the stack gas. Details on the monitoring data from project emissions have been provided in section 3.6 above.

During the 1st project campaign 107 712 tHNO3 was produced from 30 March 2012 to 3 December 2012 (248 days), which corresponds to 143 326 tHNO3 per year based on 330 days of operation. This value is less than the annual design capacity of 195 840 tonnes of 100% HNO<sub>3</sub>, thus the emission reductions achieved during the periods are eligible.

According to the AM0034 /31/, the campaign specific emissions factor (EF<sub>n</sub>) is calculated by dividing the total mass of N<sub>2</sub>O emitted during that project campaign by the total production of 100% concentrated nitric acid during the campaign.

The project emission factor for this 1st project campaign is calculated to be 0.00281  $tN_2O/tHNO_3$  /2//3/. The project emission factors calculations were verified by DNV to be correctly executed.

Since there is only one campaign (1st) covered in this monitoring period, EFma,n is equal to EF<sub>n</sub>.

#### 3.7.4 Emission reduction

According to the AM0034 /31/, the emission reductions for the project activity over a specific campaign are determined as follows:

$$ER_n = (EF_{BL} - EF_p) \cdot NAP_n \cdot GWP_{N_2O}$$
Where

Where

 $ER_{n}$ Emission reductions of the project for the nth campaign, tCO<sub>2</sub>e

 $EF_{BL}$ Baseline emission factor, in tN<sub>2</sub>O/tHNO<sub>3</sub>

Project emission factor, applicable to the nth campaign, in tN<sub>2</sub>O/tHNO<sub>3</sub>  $EF_p$ Nitric acid production during the nth campaign of the project activity, in,  $NAP_n$ 

tHNO<sub>3</sub>

global warming potential, of N2O set as 310 tCO2e/tN2O for the 1st  $GWP_{N,O}$ 

commitment period

As indicated, the present Monitoring period covers only one campaign in the period from 30 March 2012 to 3 December 2012.

The total emission reductions for the 1<sup>st</sup> project campaign (from 30 March 2012 to 3 December 2012) are calculated to be 286 492 tCO<sub>2</sub>e /2//3/.

The emission reductions calculations were checked by DNV and it was verified that they have been correctly executed according to the formulae in the monitoring methodology /31/.



#### VERIFICATION REPORT

# 3.8 Quality of evidence to determine emission reductions

Complete set of data for the monitoring period was made available to DNV. DNV confirms that the calculations of baseline and project emission factors have been carried out in accordance with the formulae and methods described in the monitoring plan and the applied monitoring methodology. It should be noted that the project campaign is still on-going by the end of this monitoring period.

The main data are collected continuously by common AMS system and stored in the data acquisition system and daily reports are also produced as a backup /20/. The nitric acid production is reported once per shift (8 hours) manually into the logbook /17/.

The verification team confirmed the consistency of the AMS records, logbooks and excel sheets. Errors, which were found, were corrected prior to finalization of this report (refer to Appendix A).

Calibration of test gases used for zero and span check calibrations (QAL 3) and other measurement devices was demonstrated by individual certificates presented on site /18//21//22/. All calibrations were found as correct and cover the whole monitoring period.

The NDIR  $N_2O$  analyser has been calibrated once every week by a built-in calibrator with standard test gases /4/. The calibration frequency is in line with the recommendation of manufacturer. The certificates of the test gases were available for verification /22/.

The other measurements are performed by calibrated equipment according to the documented calibration procedures /7/. The key data were also cross-checked by the verification team via other sources, such as production log sheets /17/, monthly production reports /19/ and meters available in the operators control room or on-site.

# 3.9 Management system and quality assurance

The project is operated by Chemgas Holding Corporation, which is an ISO certified organization /25/. The monitoring and reporting of data under the JI activity have been conducted by the collaboration of Chemgas and MGM International. The quality assurance and quality control procedures in terms of equipment operation and maintenance as well as data reporting are covered by the documented procedures /7/. The responsibilities and authorities for monitoring and reporting are in accordance with the responsibilities and authorities stated in the monitoring plan /26/.

Data handling solutions involve redundancy, data manipulation protection, integrity check as well as proper archiving.

The JI project is also subject of the periodical internal audit.



VERIFICATION REPORT

# 4 VERIFICATION STATEMENT

DNV Climate Change AS (DNV) has performed the verification of the emission reductions that have been reported for the "Chemgas Nitrous Oxide Abatement Project" for the period 30 March 2012 to 3 December 2012.

The project participants are responsible for the collection of data in accordance with the monitoring plan and the reporting of GHG emissions reductions from the project.

It is DNV's responsibility to express an independent verification statement on the reported GHG emission reductions from the project. DNV does not express any opinion on the selected baseline scenario or on the validated and registered PDD.

DNV conducted the verification on the basis of the CDM monitoring methodology AM0034 (version 05.1.0), the monitoring plan contained in the registered Project Design Document of 26 January 2012 and the monitoring report (Version 02.1) dated 18 December 2012. The verification included i) checking whether the provisions of the monitoring methodology and the monitoring plan were consistently and appropriately applied and ii) the collection of evidence supporting the reported data.

DNV's verification approach draws on an understanding of the risks associated with reporting of GHG emission data and the controls in place to mitigate these. DNV planned and performed the verification by obtaining evidence and other information and explanations that DNV considers necessary to give reasonable assurance that reported GHG emission reductions are fairly stated.

In our opinion the GHG emissions reductions of the "Chemgas Nitrous Oxide Abatement Project" for the period 30 March 2012 to 3 December 2012 are fairly stated in the monitoring report (Version 02.1) dated 18 December 2012 and are accurate and free of material errors, omissions, or misstatements.

The GHG emission reductions were calculated correctly on the basis of the approved CDM baseline and monitoring methodology AM0034 (version 05.1.0) and the monitoring plan contained in the registered PDD of 26 January 2012.

DNV Climate Change AS is able to verify that the emission reductions from the "Chemgas Nitrous Oxide Abatement Project" during the period 30 March 2012 to 3 December 2012 amount to 286 492 tonnes of CO<sub>2</sub> equivalent.

City and Oslo, 20 December 2012

Rafi-ud-Din Khawaja

JI Verifier

DNV City, Country

Trine Kopperud

Head of Approval Centre & Nordi

**DNV Climate Change AS** 



#### VERIFICATION REPORT

#### 5 REFERENCES

# 5.1.1 Documentation provided by the project participants

- /1/ MGM International: Monitoring report, version 02 dated 7 December 2012 (previous version 01 dated 24 November 2012
- /2/ MGM International initial version of the spreadhseets:

Chemgas 1st Project Campaign -26-11-12.xlsx Chemgas-baseline calculation-25-11-12.xlsx Chemgas-historical data-29-11-12.xlsx

/3/ MGM International revised version of the spreadhseets:

Chemgas 1st Project Campaign -18-12-12.xlsx Chemgas-baseline calculation-18-12-12.xlsx Chemgas-historical data-18-12-12 .xlsx

- /4/ MGM International: Stewart charts Chemgas 28-11-12.xlsx
- /5/ IPPC Permit (Nr.992 from 26.08.2011) S.C. Chemgas Holding Corporation S.R.L.
- -S.C. Chemgas Holding Corporation S.R.L.: DeNOx reactor internal design documents Steuler Anlagenbau GmbH & Co. KG and S.C. Chemgas Holding Corporation S.R.L.: Scope Extension of Contract dated 25 June 2008 for DeNOx catalyst O4-89 supply for Chemgas, signed 20 October 2011 (Adendum to Steuler Chemgas contract)
- /7/ S.C. Chemgas Holding Corporation S.R.L.: updated JI Manual dated 23 November 2012
- /8/ Chemgas nitric acid plants manual, No. 906 1988
- /9/ ABB: QAL1 report according to En 14181 and ISO 14956 for Automated Measuring System (AMS) based on AO2000-Uras26 N2O (6700) dated 22 February 2011
- /10/ SGS Environmental Services: QAL2 report dated July 2011, Chemgas nitric acid plant in Slobozia, Investigation period 21 23 June 2011
- /11/ SGS Environmental Services: AST report dated 19 July 2012, Chemgas nitric acid plant in Slobozia, Investigation period 2 3 July 2012
- /12/ Gauzes Change Schedule: gauzes-schedule -chemgas-01-09-11.xls
- /13/ Catalyst delivery notes/invoices and gauzes information: Historical Campaigns:

From 14 August 2009 to 16 March 2010 (Umicore for campaign 5SDS 257 - 259, dated 07 August 2009)

From 17 March 2010 to 18 April 2010 (Umicore for campaign 5SDS 395, dated 24 February 2010)

From 19 April 2010 to 08 August 2010 (Umicore for campaign 5SDS 406 - 411, dated 29 March 2010)

From 09 August 2010 to 28 October 2010 (Umicore for campaign UC 225 - 226, dated 09 August 2010)

From 29 October 2010 to 10 April 2011 (Umicore for campaign 10H 3017, dated 28 October 2010)



#### VERIFICATION REPORT

#### Baseline Campaign:

From 11 April 2011 to 29 March 2012 (Heraeus for campaign 10H 3016, dated 08 April 2011)

#### Project Campaign:

- From 30 March 2012 to on-going (Umicore for campaign UC68 UC76, dated 28 March 2011)
- /14/ BASF and S.C. Chemgas Holding Corporation S.R.L.: Catalyst Supply Agreement for N2O Abatement JI-Project dated 8 August 2011
- /15/ BASF: Debate Note for the Supply of O3-85 catalyst (secondary catalyst) dated 15 February 2012
- 16/ S.C. Chemgas Holding Corporation S.R.L.: Inspection report of the basket and installation of BASF catalyst for N2O destruction, 23 27 March 2012
- 17/ S.C. Chemgas Holding Corporation S.R.L.: Production logbook and operational reports, laboratory records from August 2009 to 4 December 2012
- HRML: Calibration certificates for tanks' float-level indicators:

  Tank 1: Nr. PH 616-149469/01-2011, dated 9 March 2011

  Tank 2: Nr. PH 616-149469/02-2011, dated 9 March 2011

  Tank 3: Nr. PH 616-149469/03-2011, dated 9 March 2011

  Tank 4: Nr. PH 616-149469/04-2011, dated 9 March 2011
- /19/ S.C. Chemgas Holding Corporation S.R.L.: Nitric acid production monthly reports from April 2011 to November 2012
- /20/ S.C. Chemgas Holding Corporation S.R.L.: Daily reports from data acquisition system, from April 2011 to 4 December 2012
- /21/ Calibration Certificates:
  - Honeywell smart pressure transmitter model STG94L, Pressure meter in AOR calibrated 16 July 2010 valid 15 July 2012 (last checked 15 November 2012)
  - Gauze temperature meter E1A, calibrated 12 March 2010 valid 11 March 2012 (last checked 13 November 2012)
  - Gauze temperature meter E1C, calibrated 12 March 2010 valid 11 March 2012 (last checked 13 November 2012)
  - Gauze temperature meter E1D, calibrated 12 March 2010 valid 11 March 2012 (last checked 13 November 2012)
  - Ammonia flow meter to ammonia air mixer, Honeywell smart pressure transmitter model STD 924, calibrated 26 July 2010 valid 25 July 2012 (last checked 15 November 2012)
  - Ammonia gas flow temperature, calibrated 23 March 2010 and 28 December 2010 valid 22 March 2012 and 27 December 2012 (last checked 13 November 2012)
  - Ammonia gas flow pressure, Honeywell smart pressure transmitter model STG94L, calibrated 16 July 2010 valid 15 July 2012 (last checked 15 November 2012)
  - Air flow meter to ammonia/air mixer, Honeywell smart pressure transmitter model STD924, calibrated 27 July 2010 valid 26 July 2012 (last checked 15 November 2012)
  - Air gas flow temperature, calibrated 23 March 2010 and 28 December 2010 valid 22 March 2012 and 27 December 2012 (last checked 13 November 2012)

Report No: 2012-1719, rev. 01



### VERIFICATION REPORT

- Air gas flow pressure, Honeywell smart pressure transmitter model STG94L, calibrated 16 July 2010 valid 15 July 2012 (last checked 15 November 2012)
- /22/ Linde: Sampling gases certificates for N<sub>2</sub>O: cylinder No. 1475802 dated 09 February 2012 and valid till 8 February 2013, and cylinder No. 3969286 dated 29 June 2012 and valid till 28 June 2013
- DNA of Romania: Letter of Approval (LoA) for Chemgas Nitrous Oxide Abatement Project, No. 1958 dated 14 May 2012
- DNA of Sweden: Letter of Approval (LoA) for Chemgas Nitrous Oxide Abatement Project, Dnr 2012-3712 dated 24 September 2012
- AEROQ: Chemgas: ISO 9001:2008 certificate no. 2108 dated 21.02.2011 valid until 20.12.2012

  AEROQ: Chemgas: ISO 14001:2004 certificate no. 657 M dated 21.02.2011 valid until 20.12.2012

  AEROQ: Chemgas: SR OHSAS 18001:2008/BS OHSAS 18001:2007 certificate no. 453 S dated 21.02.2011 valid until 20.12.2012

## 5.1.2 Other project documents or documents used by DNV to verify the information provided by the project participants

- /26/ MGM International: JI Project design document for the "Chemgas Nitrous Oxide Abatement Project", version 2.2, 26 January 2012
- /27/ TÜV SÜD: JI Determination report No. 600500171, dated 06 February 2012

## 5.1.3 Methodologies, tools and other guidance by the JI Supervisory Committee

- /28/ JI Supervisory Committee, Determination and verification manual, version 01 adopted at JISC 19
- /29/ JI Supervisory Committee, Guidance on criteria for baseline setting and monitoring, version 02 adopted at JISC18
- /30/ JI Supervisory Committee, Standard for applying the concept of materiality in verifications, version 01 adopted at JISC 22
- /31/ CDM-EB: Approved Baseline and Monitoring Methodology AM0034 "Catalytic reduction of N2O inside the ammonia burner of nitric acid plants", Version 05.1.0.

## 5.1.4 Persons interviewed during the verification

- /32/ Dudu Viorel, monitoring engineer, S.C. Chemgas Holding Corporation S.R.L.
- /33/ Turc Luliea, Coordinator, S.C. Chemgas Holding Corporation S.R.L.
- /34/ Alin Anton, Internal Auditor, S.C. Chemgas Holding Corporation S.R.L.
- /35/ Dragan Stefan, Production Manager, S.C. Chemgas Holding Corporation S.R.L.
- /36/ Birsan Silvia, Person in charge with Dangerous Substances (translater), S.C. Chemgas Holding Corporation S.R.L.
- /37/ Gerea Lilana, Production Engineer, S.C. Chemgas Holding Corporation S.R.L.
- /38/ Olteanu Constantin, Production Department I, S.C. Chemgas Holding Corporation S.R.L.
- /39/ Moise Viorel, Nitri Acid Plant Tehnologist, S.C. Chemgas Holding Corporation S.R.L.

Report No: 2012-1719, rev. 01



### VERIFICATION REPORT

40/	Ticleanu Olivia, Consular, Interagro S.A.
41/	Manea Florentina, Consular, Interagro S.A.
42/	Sergey Klibus, Project Manager, MGM International
43/	Iana Iulian, Technologist, S.C. DonauChem S.R.L.

## APPENDIX A

CORRECTIVE ACTION REQUESTS, CLARIFICATION REQUESTS
AND FORWARD ACTION REQUESTS

## DET NORSKE VERITAS

## Corrective action requests

			DNV's assessment of response by Project
CARID	CAR ID   Corrective action request	Response by Project Participants	Participants
CAR 1	CAR 1   The following corrections need to be	The correspondent changes have been	Corresponding edits have been made in the
	made to the MR:	made in MR	MR.
	- The start date of the baseline		
	campaign need to be changed to		
	11 April 2011on the title page of		CAR 1 is closed.
	the MR and the corresponding		
	edits need to be made to other		
	sections and the relevant baseline		
	date spreadsheet.		
	- Corresponding edits to the below		
	listed CARs and CLs need to be		
	made to the MR.		

			DNV's assessment of response by Project
CARID	Corrective action request	Response by Project Participants	Participants
CAR 2	While checking the historical data from 14August 2009 to 19 April 2011 against the plant records, it was found out that the period from 1 December 2009 (9:00) to 6 December 2009 (9:00) has been reported as a shutdown period; however, the plant was actually in operation during this period.	The correspondent changes have been made in Excel file.	The corresponding changes have been made in the historical data and updated historical data have been provided to DNV /3/.  DNV has checked the updated historical data and found it to be correct.  CAR 2 is closed.
	Further the wrong values for NAP have been reported in the spreadsheet during the historical campaigns for 16-19 August 2009, 28 September 2009 -3 October 2009, and on 23 December 2009. Moreover the end date of the 5 <sup>th</sup> historical campaign needs to be changed from 19 April 2011 to 10April 2011 to match with the gauze change records and corresponding changes need to be made to the updated MR and spreadsheet. The updated historical data needs to be provided to DNV.		
CAR 3	The baseline data was off by one day in the spreadsheet; this needs to be corrected and updated baseline data spreadsheet needs to be provided to DNV.	The correspondent changes have been made in Excel file.	The corresponding change has been made in the baseline data and the updated baseline data have been provided to DNV /3/.  DNV has checked the updated baseline campaign data and found it to be correct.  CAR 3 is closed.

			DNV's assessment of response by Project
CARID	CAR ID   Corrective action request	Response by Project Participants	Participants
CAR 4	The project campaign data up to 8	The correspondent changes have been	The corresponding change has been made
	November 2012 has been provided.	made in Excel file.	in the project data and the updated project
	Since the monitoring period ends on 21		data have been provided to DNV /3/.
	November 2012, full data set including		DNV has checked the updated project
	the period from 8 November onwards		campaign data and found it to be correct.
	need to be provided in the updated		Further the end of the monitoring period
	project campaign data sheet and the		has been extended to 3 December 2012
	calculations need to be revised.		(refer to CL 4 below).
			Data from 8 November to 2012 to 28
			November 2012 was checked from the
			remaining datasheets provided during the
			site visit against the production logs and
			AMS daily reports and found to be correct.
			While the data from 29 November 2012 to
			3 December 2012 was checked against the
			scanned copies of the production logs and
			the daily reports form AMS /17//20/.
			CAR 4 is closed.

## Clarification requests

			DNV's assessment of response by Project
CLD	Corrective action request	Response by Project Participants	Participants
CL 1	For two of the sampled dates (e.g. 11 –	Calculations of Production values for 11-12	The calculations have been checked and it
	12 April 2011), please clarify how the	of April have been submitted and proved	is confirmed that the reported value in the
	actual concentration of the nitric acid	by scans from logbooks.	log books is 100% of nitric acid
	produced is taken into account while		productions.
	calculating HNO <sub>3</sub> of 100% concentration.		
	(Note: The response provided by PP by		The values have been further cross-checked
	email on 3 December 2012 could be		with the monthly reports /19/.
	included with further explanation in the		
	middle column.)		CL 1 is closed.
CL 2	Most of the Nitric acid production values	The nitric acid production values that are	The values in the updated version of the
	that are reported in the historical,	reported in the initial versions of the	data sheets /3/ have been verified with the
	baseline and project campaign data	historical, baseline and project campaigns	production logs and found to be correct.
	sheets; do not exactly match with the	data sheets were from financial records.	
	production records available on site.	All the nitric acid production is calculated	DNV agrees with the updates since the
	It has been stated that the values are	on the base of tank levels and stock values,	values should be based on the production
	rounded down and the plant also	but since there is not an automated	logs as per the PDD requirements and not
	produces liquid fertilizer resulting in	measuring system for the nitric	on the financial records /26/.
	some of the reported values being	acid production the values recorded in	
	different than the one in the production	financial reports are always rounded down	
	logs. DNV was OK in general with this	to secure conservativeness of accounting.	Further, the values have been cross
	discrepancy since the reported values that	However, the updated historical, baseline	checked with the monthly reports /19/.
	did not match with the recorded values	and project campaigns data sheets are now	
	were always lower; however this needs to	based on the production logs from the	CL 2 is closed.
	be clarified further.	plant.	

CL ID	Corrective action request	Response by Project Participants	DNV's assessment of response by Project Participants
CL 3	By checking the actual readings during the on-site audit and the daily reports for AMS, it was found out that higher N <sub>2</sub> O	1. The metallic structure of the catalyst basket was damaged and separated from the sieve in several points. This leads to	DNV finds the explanation given reasonable and thus acceptable.
	concentrations (around 4 500 mg/m <sup>3</sup> ) are being emitted by the plant. One of the reasons provided for these bigher	catalyst fall from some of the compartments and for this reason, a part of	The measurement range of the anlyzer has been confirmed to be 0 - 4900 mg/m <sup>3</sup> N <sub>2</sub> O
	emissions was that after removing one of the three reactors (reactor 'A' on 15	catalyst. There is no link between the removal of the reactor and the damage that	during site visit and from the QAL 2 report /10/; and thus the values monitored are within the measurement range.
	remaining two reactors. It is not clear how the removal of one reactor and the	It was just a coincidence.	The processed data that are finally used for FR calculations (after using 95% confident
	by-bass in the other two reactors are linked and thus this needs to be clarified.	2. The measurement range of the analyser configured by ABB and AFRISO	interval and AMS downtime) are all within the monitoring range.
	Further it needs to be clarified that the	it's 0 - 4900 mg/m <sup>3</sup> N <sub>2</sub> O. So the actual readings near $4500 \text{ mg/m}^3 \text{ N}_2\text{O}$	CL 3 is closed.
	higher values being recorded are within the measurement range of the analyser.	are within the Measurement Range and can be used in calculation of ER.	
CL 4	It has been stated that the monitoring period that ends now on 21 November 2012 might be extended to 31 December 2012 by adding data from 21 November 2013	It was decided, to secure the issuance of ERUs, to conclude verification as soon as it is possible and take in account emission reductions until 3 December 2012.	The updated emission reduction calculation spreadsheet ending 3 December 2012 along with updated MR has been provided to DNV /1//3/.
	providing evidences to support the data. In order for DNV to conclude this verification, it needs to be clarified		It should be noted that since the campaign is still on-going at the end of the monitoring period, the stack gas data includes values from 4 December as well.
	whether the monitoring period will be extended to the end of 2012 or not.		However NAP has been used only up to 3 December 2012. Which is considered conservative towards emission reductions and thus acceptable by DNV.
			CL 4 is closed.

			DNV's assessment of response by Project
CLD	Corrective action request	Response by Project Participants	Participants
CL 5	FAR 5 from determination was related to	On the base of our experience in another	During site visit of 28 November 2012 for
	meeting the compliance with the NO.	InterAgro plant (DonauChem) we can	Donauchem 3 <sup>rd</sup> verification lower than 185
	requirements. As per the PDD the period	expect that the performance of DeNOx	mg/m3 NOx values were observed by
	for the implementation of NO <sub>x</sub> reduction	system is better than it is guaranteed by	DNV.
	measures ends on 31 December 31 2012.	agreement. The NOx emissions in	
	The plan of action is included in the	DonauChem that has the same plant design	Since similar warranties (200 ppm) were
	IPPC permit (mentioned in the PDD)	and the same DeNOx system are lower	provided by Steuler for Donauchem
	which is valid until 31 December 2014.	than 185 mg/m3. If after DeNOx	DeNOx system /6/ and the two plants
	In accordance with this document	installation NOx emissions will not comply	designs are the same and the tail gas
		with Environmental Permit requirement	volume flows are similar., DNV is of the
	to 300 mo/m <sup>3</sup> However as ner the	additional actions will be carried out.	opinion that it is expected that Chemgas
	undated IPPC nermit Chemoas should		will comply with the NOx limit when the
	reduce NOx emissions to 185 mg/m³ by 1		DeNOx system is implemented (expected
	January 2013. DNV has further checked		to be implemented in next shutdown by the
	the design documents for the DeNOx		end of this year).
	reactor (nhysically inspected the installed		Moreover, since it has been stated that
	reactor during site visit) and the contract		additional actions will be carried out if
	for the sumply of DeNOx catalyst O4-89		NOx limit is not met, DNV find the
	which was updated on 20 October 2011.		response provided by the client to be
	The DeNOx catalyst O4-89 contract		reasonable.
	confirms that the NOx emissions will be		VI S. is a local
	reduced to 200 ppm (about 400 mg/m <sup>3</sup> ).		CL 7 13 Closed.
	DNV is not clear how the NOx		
	compliance as per the IPPC permit will		
	be met (185 mg/m³ by 1 January 2013).		

## Forward action requests from Determination

FAR ID	FAR ID   Forward action request	Summary of how FAR has been addressed in this reporting period	Assessment of how FAR has been addressed
FAR 1	FAR 1 The LoAs should be submitted to AIE at least at the moment at the first periodic verification.		The LoA from the host country Romania dated 14 May 2012 and Sweden dated 24 September 2012 /23/ /24/ have been provided to DNV.
			FAR 1 is closed.

		Summary of how FAR has been	Assessment of how FAR has been
FAR ID	Forward action request	addressed in this reporting period	addressed
FAR 2	During the on-site visit the quality	The updated JI Manual has been submitted	The updated JI manual has been provided
	assurance and quality control procedure	during first verification.	to DNV /7/.
	assessment team underlined the		FAR 1 is closed.
	importance of such procedures for the		
	future data quality. The project		
	proponents provided a draft version of a		
	so called "Il Manual" - Procedure PO-		
	231-01 – (IRL 34) - which comprises		
	description of the work scope as well as		
	tasks of responsible personnel. The		
	project manager agreed to amend the		
	existing JI Manual by including further		
	information on qualification		
	requirements and continuous		
	training for responsible staff, procedures		
	on the data treatment acc. to AM0034		
	rules and requirements (e.g. downtime of		
	AMS), QAL 3 procedures, JI project		
	related documentation procedures,		
	troubleshooting procedures, list of the		
	spare equipment, provisions for the data		
	quality in case of data recording in the		
	hand written logbooks and manual data		
	transfer etc.		
	During the first periodic verification the		
	PPs will provide the JI Manual to a		
	verifying entity.		

FAR D F FAR 3 T			
	Forward action request	Summary of how FAR has been addressed in this reporting period	Assessment of how FAR has been addressed
S S H	The offer from the secondary catalyst supplier BASF was available to the audit team and confirms the warranted abatement efficiency and costs of the secondary catalyst. The contract with the catalyst supplier will be checked at the first periodic verification.	The contracts have been submitted during first verification.	The secondary catalyst contract with BASF dated 8 August 2011 has been provided /14/ and verified by DNV.  FAR 3 is closed.
FAR 4 T	The updated plant's Environmental Permit IPPC has to be presented to the verifier at the first periodic verification	The IPPC permit has been submitted during first verification.	The IPPC permit has been provided to DNV. FAR 4 is closed.
FAR 5 T	The plant's compliance with the NOx requirements has to be verified at the first periodic verification.	The correspondent information has been submitted during first verification.	Refer to CL 5 for details.  It is anticipated that the plant will comply with the NOx requirements by the due date of 1 January 2013 as required by the IPPC permit /5/.  FAR 5 is closed.
FAR 6 O	Complete information regarding normal operating conditions (the normal OT, OP, AFR, AIFR, GS and GC) shall be provided during the first verification.	The calculations of normal operational parameters have been submitted during first verification.	Complete information regarding normal operating conditions (the normal OT, OP, AFR, AIFR, GS and GC) have been provided and verified by DNV in this verification /2//3/.  It is DNV's understanding as per the determination report /27/ that OP <sub>normal</sub> was verified from the plant manual so no further verification of OP <sub>normal</sub> was conducted in this first verification.  FAR 6 is closed.

# Forward action requests from this verification

			DNV's assessment of response by Projec
FAR ID	FAR ID Forward action request	Response by Project Participants	Participants
FAR 1	1	1	
No FAR	No FAR was raised in this verification.	7-1	

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